



Three phase hybrid inverter

User Manual

SV 5KHT-G2 / SV 6KHT-G2
SV 8KHT-G2 / SV 10KHT-G2
SV 12KHT-G2



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1.1 About this document

This document describes the mounting, installation, commissioning, configuration, operation, troubleshooting and decommissioning of the product as well as the operation of the product user interface.

You will find the latest version of this document and further information on the product in PDF format at www.skyworthpv.com.

It is recommended that this document is stored in an appropriate location and be available at all times.

1.2 Product Validity

This document is valid for the following models:

- SV 05KHT/06KHT/08KHT/10KHT/12KHT-G2

1.3 Target group

This document is intended for qualified persons who must perform the tasks exactly as described in this user manual.

All installation work must be performed by appropriately trained and qualified persons. Qualified persons must possess the following skills:

- Knowledge of how an inverter works and is operated.
- Knowledge of how batteries work and are operated.
- Training in how to deal with the dangers and risks associated with installing, repairing and using electrical devices, batteries and installations.
- Training in the installation and commissioning of electrical devices.
- Knowledge of all applicable laws, standards and directives.
- Knowledge of and compliance with this document and all safety information.

1.4 Symbols



DANGER

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

Indicates a situation which, if not avoided, can result in property damage.



Information that is important for a specific topic or goal, however not related to safety.

2.1 Intended use

- The product is a transformerless hybrid inverter with 2 or 3 MPP trackers and a battery connection that feeds the direct current of the PV array into the connected battery or converts it to grid-compliant three-phase current and then feeds it into the utility grid. The product also can convert the direct current supplied by the battery into grid-compliant three-phase current. The product has a backup function that can continue to supply selected circuits with power from the battery or PV system in the event of a grid fault.
- The product is intended for indoor and outdoor applications.
- The product must only be connected with PV modules of protection class II (in accordance with IEC 61730, application class A). Do not connect any sources of energy other than PV modules to the product.
- The product is not equipped with an integrated transformer and therefore has no galvanic isolation. The product must not be operated with PV modules which require functional grounding of either the positive or negative PV conductors. This can cause the product to be irreparably damaged. The product may be operated with PV modules with frames that require protective earthing.
- All components must remain within their permitted operating ranges and their installation requirements at all times.
- Use the product only in accordance with the information provided in the user manual and with the locally applicable standards and directives. Any other application may cause personal injury or damage to property.
- The product must only be operated in connection with an intrinsically safe lithium-ion battery approved by Aohai. The entire battery voltage range must be completely within the permissible input voltage range of the product.
- The product must only be used in countries for which it is approved by Aohai and the grid operator.

- Knowledge of all applicable laws, standards and directives.
- Knowledge of and compliance with this document and all safety information.
- The type label must be permanently attached to the product and must be in a legible condition.
- This document does not replace any regional, state, provincial, federal or national laws, regulations or standards that apply to the installation, electrical safety and use of the product.

2.2 Important safety instructions

The product has been designed and tested strictly according to the international safety requirements. As with all electrical or electronical devices, there are residual risks despite careful construction. To prevent personal injury and property damage and to ensure long-term operation of the product, read this section carefully and observe all safety information at all times.



DANGER

Danger to life due to high voltages of the PV array or the battery!

The DC cables connected to the battery or the PV array may be live. Touching the DC conductors or the live components can cause to lethal electric shocks. If you disconnect the DC connectors from the product under load, an electric arc may occur leading to electric shock and burns.

- Do not touch non-insulated cable ends.
- Do not touch the DC conductors.
- Do not touch any live components of the product.
- Do not open the product.
- Observe all safety information of the battery manufacturer.
- All work on the product must only be carried out by qualified personnel who have read and fully understood all safety information contained in this document and the user manual.
- Disconnect the product from all voltage and energy sources and ensure it cannot be reconnected before working on the product.
- Wear suitable personal protective equipment for all work on the product.



DANGER

Danger to life due to electric shock when touching live components in backup mode!

Even if the AC breaker and the PV switch of the inverter are disconnected, the parts of the system may still be live when the battery is switched on due to backup mode.

- Do not open the product.
- Disconnect the product from all voltage and energy sources and ensure it can not be reconnected before working on the product.



DANGER

Danger to life due to fire or explosion when batteries are fully discharged!

Danger to life due to fire or explosion when batteries are fully discharged!

- Make sure that the battery is not fully discharged before commissioning the system.
- Contact the battery manufacturer for further proceedings if the battery is fully discharged.



DANGER

Danger to life due to burns caused by electric arcs through short-circuit currents!

Short-circuit currents in the battery can cause heat accumulation and electric arcs if the battery is short circuited or wrongly installed. Heat accumulation and electric arcs may result in lethal injuries due to burns.

- Disconnect the battery from all voltages sources prior to performing any work on the battery.
- Only use properly insulated tools to prevent accidental electric shock or short circuits during installation.
- Observe all safety information of the battery manufacturer.



DANGER

Danger to life due to electric shock when touching live system components in case of a ground fault!

If a ground fault occurs, parts of the system may still be live. Touching live parts and cables may result in death or lethal injuries due to electric shock.

- Disconnect the product from voltage and energy sources and ensure it cannot be reconnected before working on the device.
- Only touch the cables of the PV modules on their insulation.
- Do not touch any parts of the substructure or frame of the PV array.
- Do not connect PV strings with ground faults to the product.



WARNING

Danger to life due to electric shock from destruction of the measuring device due to overvoltage!

Overvoltage can damage a measuring device and result in voltage being present in the enclosure of the measuring device. Touching the live enclosure of the measuring device results in death or lethal injuries due to electric shock.

- Only use measuring devices with the measurement span higher than the DC input voltage range.



CAUTION

Risk of burns due to high temperature.

Some parts of the enclosure can become hot during operation.

- During operation, do not touch any parts other than the enclosure lid of the product.



CAUTION

Risk of injury due to weight of product.

Injuries may result if the product is lifted incorrectly or dropped while being transported or mounted.

- Transport and lift the product carefully. Take the weight of the product into account.
- Wear suitable personal protective equipment for all work on the product.

NOTICE

Damage to the inverter due to electrostatic discharge.

Internal components of the inverter can be irreparably damaged by electrostatic discharge.

- Ground yourself before touching any component.



The country grid code set must be set correctly.

If you select a country grid code set which is not valid for your country and purpose, it can cause a disturbance in the PV system and lead to problems with the grid operator. When selecting the country grid code set, you must always observe the locally applicable standards and directives as well as the properties of the PV system (e.g. PV system size, grid-connection point).

- If you are not sure which standards and directives are valid for your country or purpose, contact the grid operator.

2.3 Symbols on the label



.eware of a danger zone!

This symbol indicates that the product must be additionally grounded if additional grounding or equipotential bonding is required at the installation site.



.eware of high voltage and operating current!

The product operates at a high voltage and current. Work on the product must only be carried out by skilled and authorized personnel.



.eware of hot surfaces!

The product can get hot during operation. Avoid contact during operation.



WEEE Designation

Do not dispose of the product together with household waste. Dispose the product in accordance with local disposal regulations for electronic waste.



CE marking

The product complies with the requirements of the applicable EU directives.



CE marking

The product complies with the requirements of the applicable EU directives.



Capacitor discharge

Danger to life due to high voltages in the inverter. Do not touch live parts for 5 minutes after disconnection from the power sources.



Observe the documentation

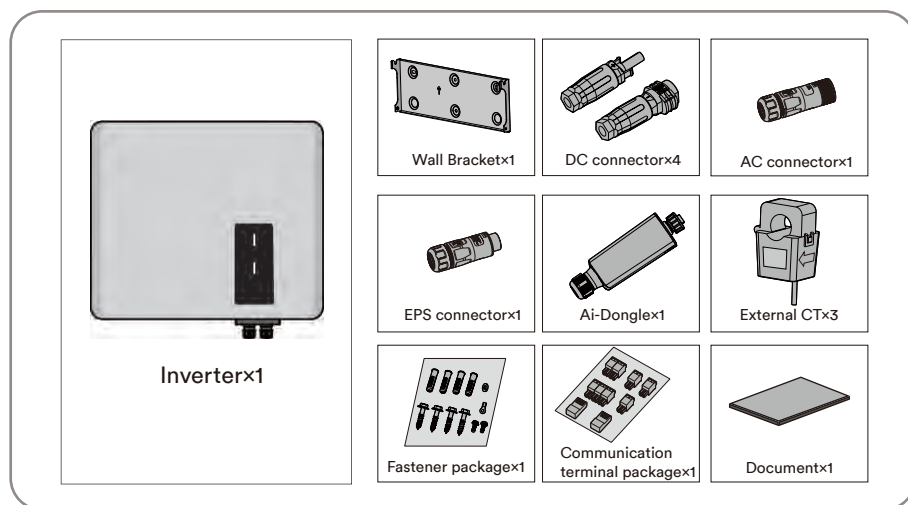
Read and understand all documentation supplied with the product.

3

Unpacking and storage

3.1 Scope of delivery

Check the scope of delivery for completeness and any visible external damage. If the delivered parts are incomplete or damaged, please contact the shipping company or contact Aiswei directly, and provide photos of the damaged parts for easy service.



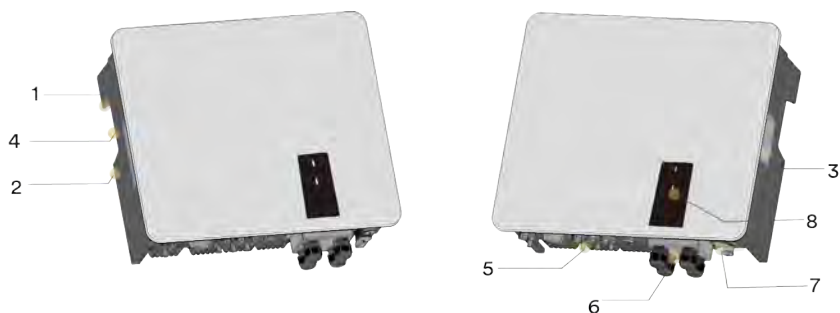
3.2 Product storage

Suitable storage is required if the inverter is not installed immediately:

- Store the inverter in the original packing case.
- The storage temperature must be between -30°C to $+70^{\circ}\text{C}$, and the storage relative humidity must be between 0 and 100%, non-condensing.
- The packing with the inverter shall not be tilted or inverted.
- The product must be fully inspected and tested by professionals before it can be put into operation, if it has been stored for half a year or more.

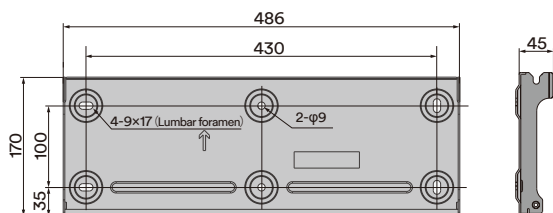
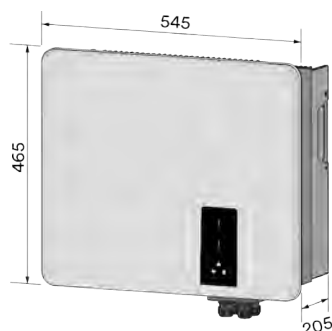
4 Inverter overview

4.1 Product description

















NO.	Name	Description
1	Mounting ears	Two ears hang the inverter onto the mounting-bracket
2	Inverter fixed point	Two points, used for the fixed connection between the inverter and the mounting-bracket
3	Labels	Warning symbols, nameplate, and QR code
4	Handles	Two handles, move the product and hang the inverter onto the mounting-bracket
5	DC wiring area	DC switches, DC terminals and BAT terminals
6	Communication wiring area	WIFI terminals and communication cover.
7	AC wiring area	GRID terminals and LOAD terminals
8	Display area	LED indicator and display panel

4.2 Dimensions



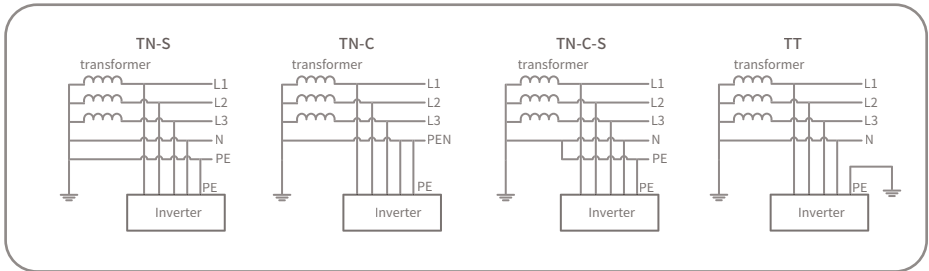
Unit: mm

4.3 LED indicator

Function	LED	Description
SOLAR	 Glowing	The product operates normally and the solar energy is available.
	 Flashing	The product is self-checking automatically, or the firm-ware is updating.
	● Off	The solar energy is not available.
BAT	 Glowing	The product operates normally and the battery energy is available.
	 Flashing	The product is self-checking automatically, or the firm-ware is updating, or the SOC of the battery is low.
	● Off	The battery energy is not available.
ERR	 Yellow Glowing	The communication with the Ai-Dongle has failed.
	 Yellow Flashing	There is a warning fault, the warning message and the corresponding event number will be displayed on the product user interface.
	 Red Glowing	There is an error fault. The Error message and the corresponding event number will be displayed on the product user interface.
	● Off	The product is operating normally.
EPS	 White Glowing	The EPS port of the product operates with the loads.
	 White Flashing	The EPS port of the product operates without the loads.
	 Red Glowing	The EPS port of the product has failed.
	 Red Flashing	The EPS port of the product operates with overload.
	● Off	The EPS port of the product stop operation.
GRID	 White Glowing	The product connects to the Grid and feeds the solar energy into the utility grid.
	 White Flashing	The product doesn't connect to the grid and operates as an off-grid mode.
	 Red Glowing	The product disconnects from the Grid due to a fault.
	● Off	The product stop operation.

4.4 Supported grid types

The grid structures supported by the product is TN-S, TN-C, TN-C-S, TT, as shown in the figure below:



For the TT grid structure, the effective value of the voltage between the neutral wire and the ground wire must be less than 20V.

4.5 Interfaces and functions

The product is equipped with the following interfaces and functions:

Ai-Dongle

The product is equipped with an Ai-Dongle as standard, which provides a user interface for configuring and monitoring the product. The Ai-Dongle can connect to the Internet via WLAN or the Ethernet cable. If you don't want to use Ai-Dongle, the Solplanet communication products or the third-party monitor device can be chosen.

RS485 Interface

The product equipped with several RS485 interfaces. Some RS485 interfaces connected through RJ45 ports. Some RS485 interfaces connected through terminal block.

RJ45-1 and RJ45-2 ports (see section 6.7.1): Two RS485 interfaces used to the product parallel operation (see section 4.1). The monitoring information of all the slave inverters can exchange with the master inverter through the RS485 interfaces. And the master inverter transfers the monitoring information to Internet through the Ai-Dongle.

RJ45-3 port (see section 6.7.1): This RS485 interface used to connect the product to the third-party monitor device. If you don't want to use Ai-Dongle, the third-party monitor device can be used.

Terminal block 2 (see section 6.7.1): This RS485 interface (Pin1 and Pin2) used to connect the external smart meter. If the smart meter be chosen to replace the current transformer, the smart meter can connect to this RS485 interface.

RS485/CAN (Controller Area Network) Interface

The product equipped with several RS485/CAN interfaces. The CAN interfaces and RS485 interfaces connected through one RJ45 ports.

RJ45-4 port (see section 6.7.1): This RS485/CAN interface used to connect the BMS (Battery Manage System) of the battery (see section 6.7.1). If the communication interface of the BMS is CAN interface, the pins for CAN interface can be chosen to connect. If the communication interface of the BMS is RS485 interface, the pins for RS485 interface can be chosen to connect.

RJ45-5 and RJ45-6 ports (see section 6.7.1): Two RS485/CAN interfaces used to the product parallel operation (see section 4.1). The control information can be exchanged between the master inverter and the slave inverter through the RS485/CAN interfaces. Both the pins for RS485 interface and CAN interface shall be chosen to connect.

Modbus TRU

The product is equipped with a Modbus interface. If the third-party communication device also complies with Boneng Modbus protocol, which can be connected to this product.

Export active power control

The product is equipped with the export active power limit function, so as to meet the requirements of some national standards or grid standards for limiting the output power at the grid connection point. The export active power control solution measures the active power at the point where the customer's installation is connected to the distribution system (point of grid connection) and then uses this information to control the inverter's output active power in order to prevent the export active power to the distribution system from exceeding the agreed export capacity.

The product is delivered with the current transformers as standard. The current transformers can be used to measure the export active power. The communication of the current transformers can be connected to the product through RS485 (see section 6.7.1, Terminal 2). And the current transformer also can be replaced by the smart meter.

The smart meter that can be used with this product must be approved by Boneng. For more information about the smart meter, please contact the service.

Multifunction Relay

The product is equipped with two multifunction relays as standard. The multifunction relays can be configured for the operating mode used by a particular system. For more information, please contact Boneng service.

Temperature Sensor Interface

The product is equipped with one temperature sensor interface (see section 6.7.1). If the temperature of the battery need be monitored, the external sensor can be connected.

The communication interface for external central grid protection device

The product is equipped with one communication interface (see section 6.7.1) to connect the external central grid protection device. For more information, please contact with Boneng service.

Inverter demand response modes (DRED)

The product shall detect and initiate a response to all supported demand response commands according to the standard AS/NZS 4777.2.

The product only supports the demand response mode DRM 0. The interaction with demand response enabling device (DRED) can be connected to the terminal block 3 (see section 6.7.1). The Pin 5 and Pin 6 of the terminal block 3 represents the REF GEN/0 and COM LOAD/0.

Ripple control receiver interface

The product is equipped with one interface to connect Ripple Control Receiver device (see section 6.7.1).

Current transformer interface

The current transformers can be used to measure the export active power and control the export active power at the point of grid connection. The three current transformers can be connected to terminal block 4 (See section 6.7.1).

Back-up function

The inverter is equipped with a back-up function which also called as an emergency power supply (EPS). The back-up function ensures that the inverter forms a three-phase back-up grid that uses energy from the battery and the PV system that is directly connected to the inverter to supply the critical load in the event of a utility grid failure.

In the event of a grid failure, the product disconnects from the grid. The product provides a standalone grid and the backup loads, which connect to EPS connector, continue to be supplied by the energy stored in the battery and the PV modules.

The charging of the battery is ensured by the existing PV system during back-up operation.

As soon as the utility grid is available again, the product will automatically connect to the grid and the loads are supplied with energy from the utility grid.

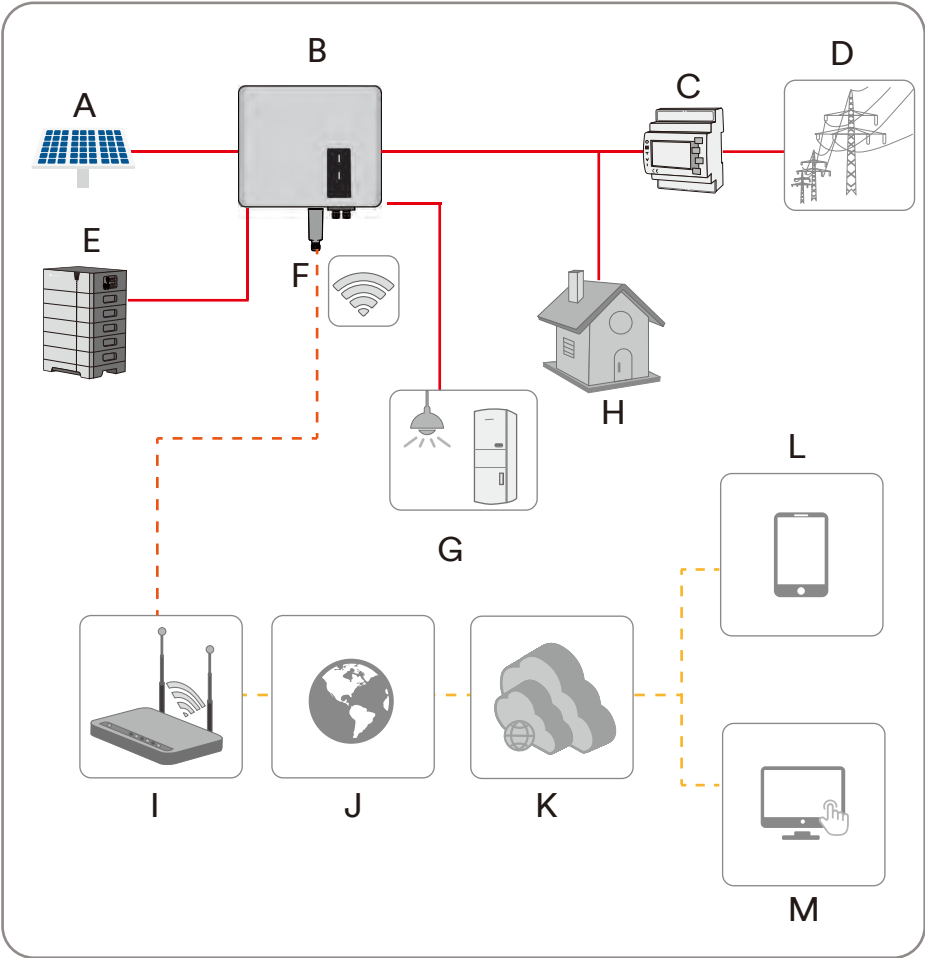
Earth fault alarm

This product complies with IEC 62109-2 clause 13.9 for earth fault alarm monitoring. If an Earth Fault Alarm occurs, the red color LED indicator will light up. At the same time, the error code 38 will be sent to the Cloud.

4.6 Basic system solution

The product is a high-quality inverter which can convert solar energy to AC energy and store energy into battery. The product can be used to optimize self-consumption, store in the battery for future use or feed into public grid.

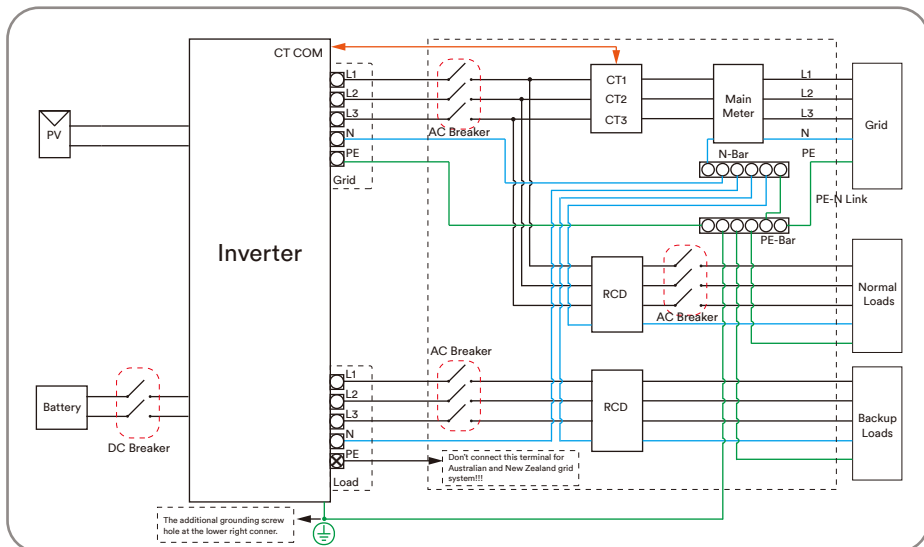
The basic application of this product as follow:



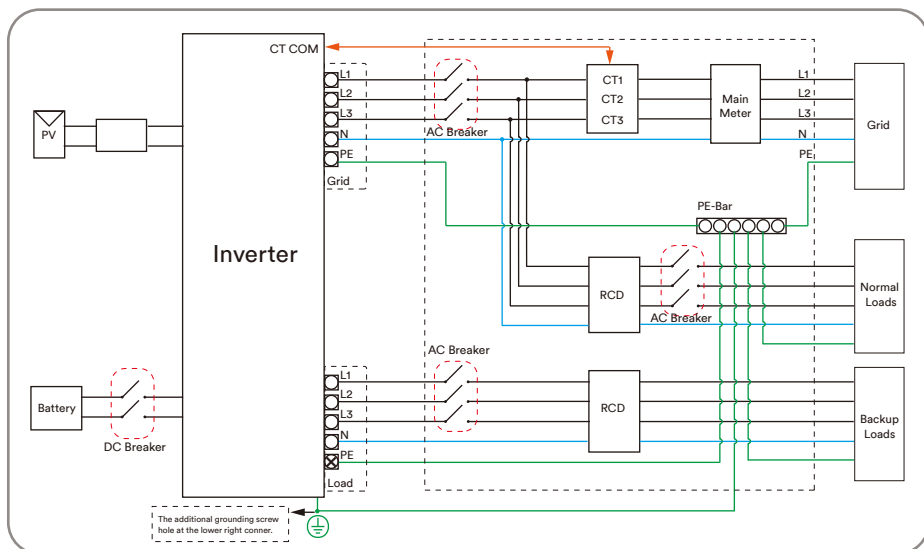
Item	Description	Remark
A	PV String	The product supports to connect the monocrystalline silicon, polycrystalline silicon, and thin-film without grounding.
B	Hybrid inverter	ASW H-T2 and ASW H-T3 series products have a EPS port. ASW H-T2-O and ASW H-T3-O series products doesn't have a back-up port.
C	Smart meter	The smart meter is the central device responsible for energy management. The smart meter also can be replaced by three current transformer which can communication with inverter directly.
D	Utility grid	The product can connect to TN and TT grounding system grid.
E	Battery system	The product must only be operated in connection with an intrinsically safe lithium-ion battery system approved by AISWEI.
F	Ai-Dongle	The Ai-Dongle supports Ethernet communication and WLAN communication. It is not recommended to use both communication methods at the same time.
G	Back-up load	The back-up load directly connected to the EPS port of the inverter. The back-up load can be power supplied by the inverter after the utility grid is failure.
H	Normally load	The normally load directly connected to utility grid. The normally load will be power off after the utility grid is failure.
I	Router	The product can connect to router through Wi-Fi signal or Ethernet cable.
J	Internet	The monitor information can transfer to Cloud Server through Internet.
K	Cloud server	The monitor information is stored at cloud server.
L	Smart phone	The APP can be installed on the smart phone and then review the monitor information.
M	Computer	The monitor information also can be review on the computer.

The system diagram of this product as follow:

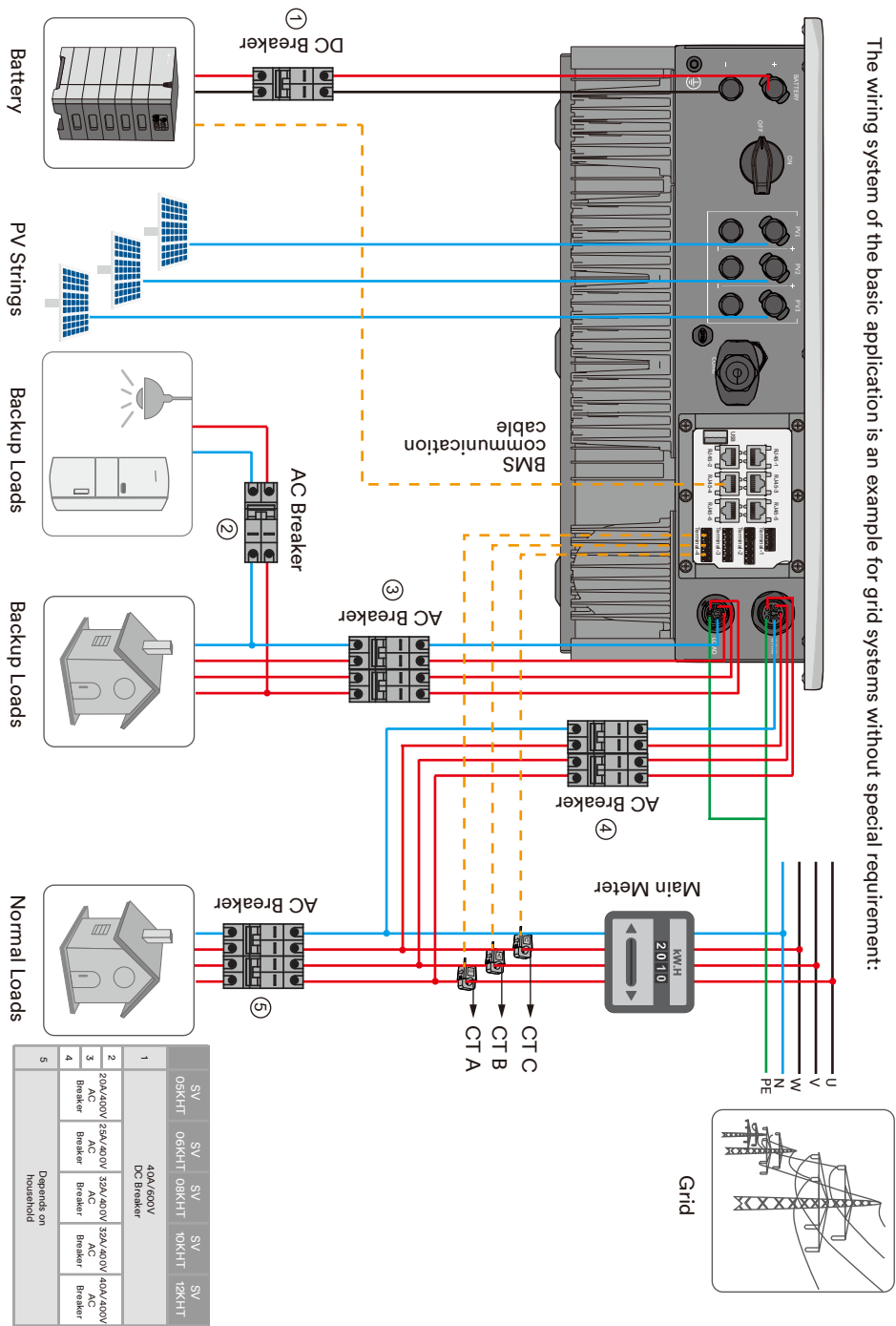
For Australia and New Zealand, the neutral cable of On-grid side and Back-up side must be connected together according to the wiring rules AS/NZS 3000. Otherwise the back-up function will not work.



For other countries, the following diagram is an example for grid systems without special requirement on wiring connection.



The wiring system of the basic application is an example for grid systems without special requirement:



4.7 Energy management

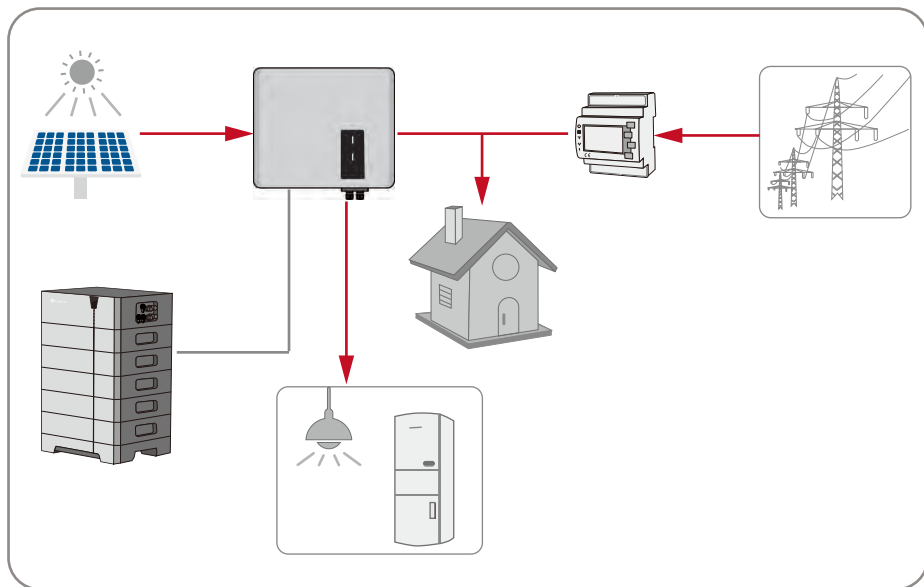
The energy management mode depends on PV energy and user's preference. There are four energy management mode can be chosen.

Self-Consumption mode

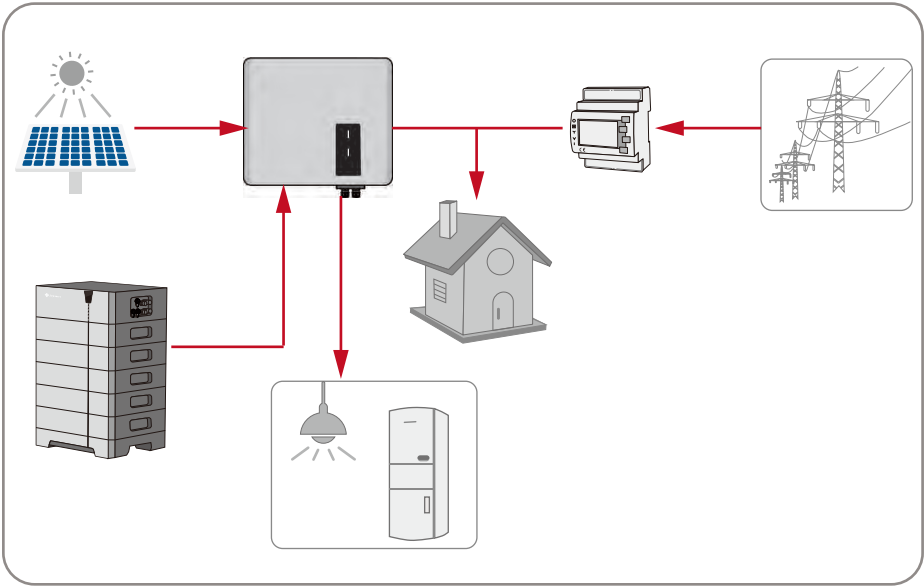
The photovoltaic energy is preferentially used by local load to improve the self-consumption rate and self-sufficiency rate.

The energy management during daytime:

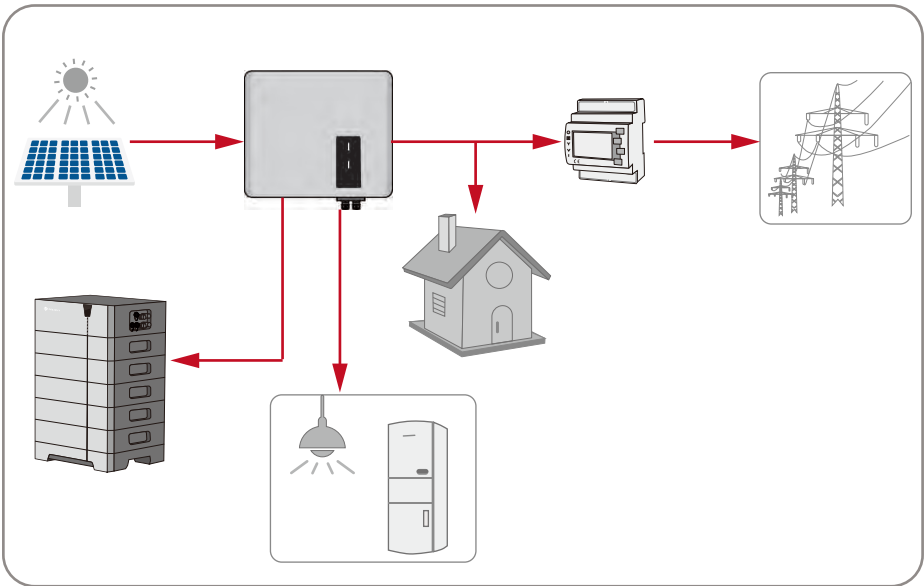
Case 1: PV power generation is lower than the load power consumption, and the energy of the battery is not available.



Case 2: PV power generation is lower than the load power consumption, and the energy of the battery is available.

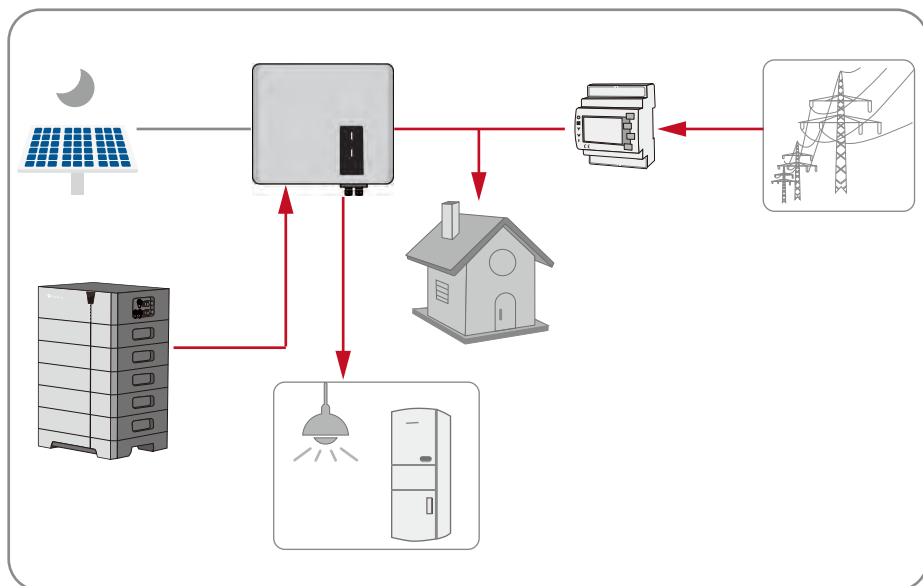


Case 3: PV power generation is larger than the load power consumption.

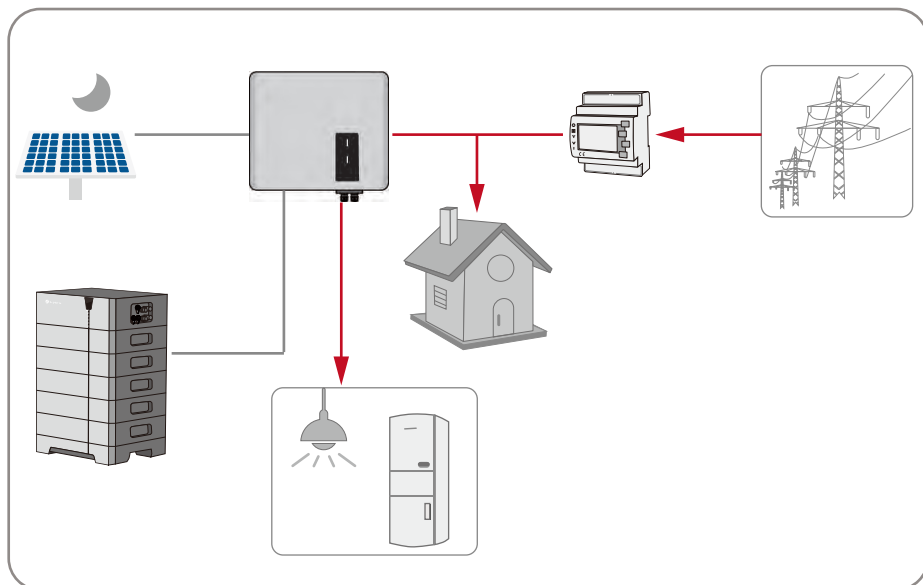


The energy management during night:

Case 1: The energy of the battery is available.



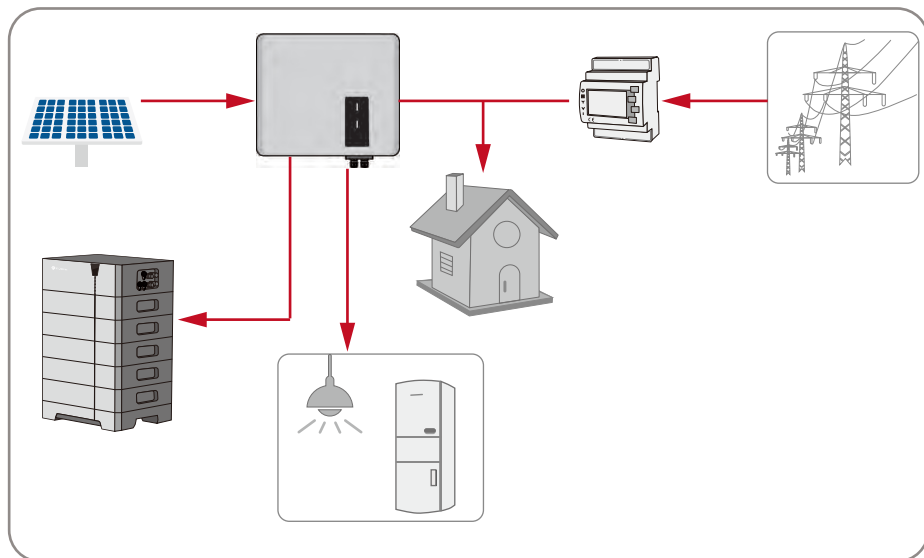
Case 2: The energy of the battery is not available.



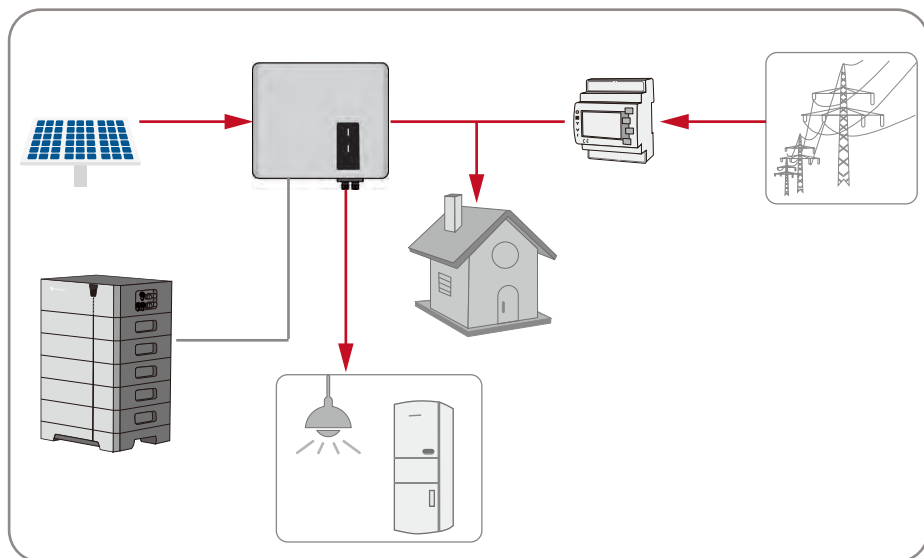
Back-up power supply mode

The battery is a back-up energy storage device. The battery always charged by PV power if it is not full charged. The battery discharge only when the utility grid loss.

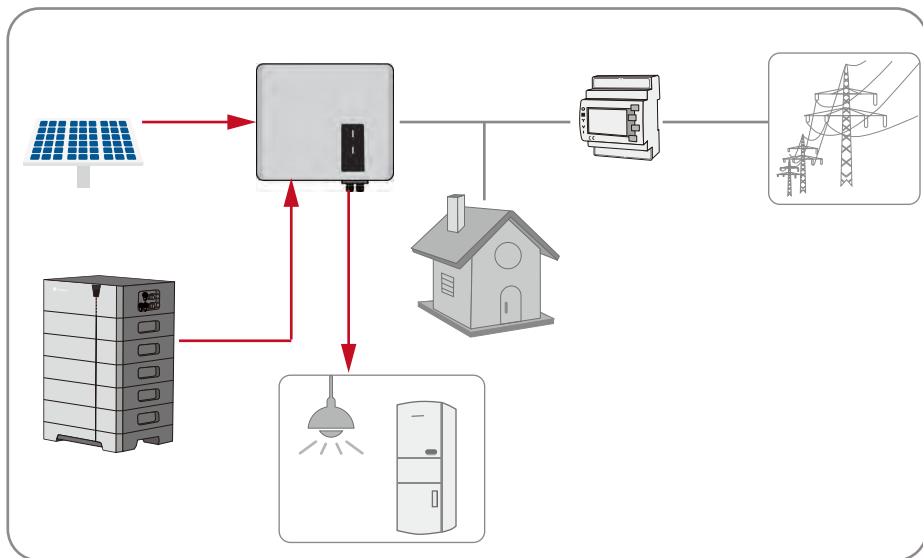
Case 1: The energy of the battery is not full charged.



Case 2: The energy of the battery is full charged, even at night.



Case 3: The battery discharge when the utility grid loss.



Off-grid mode

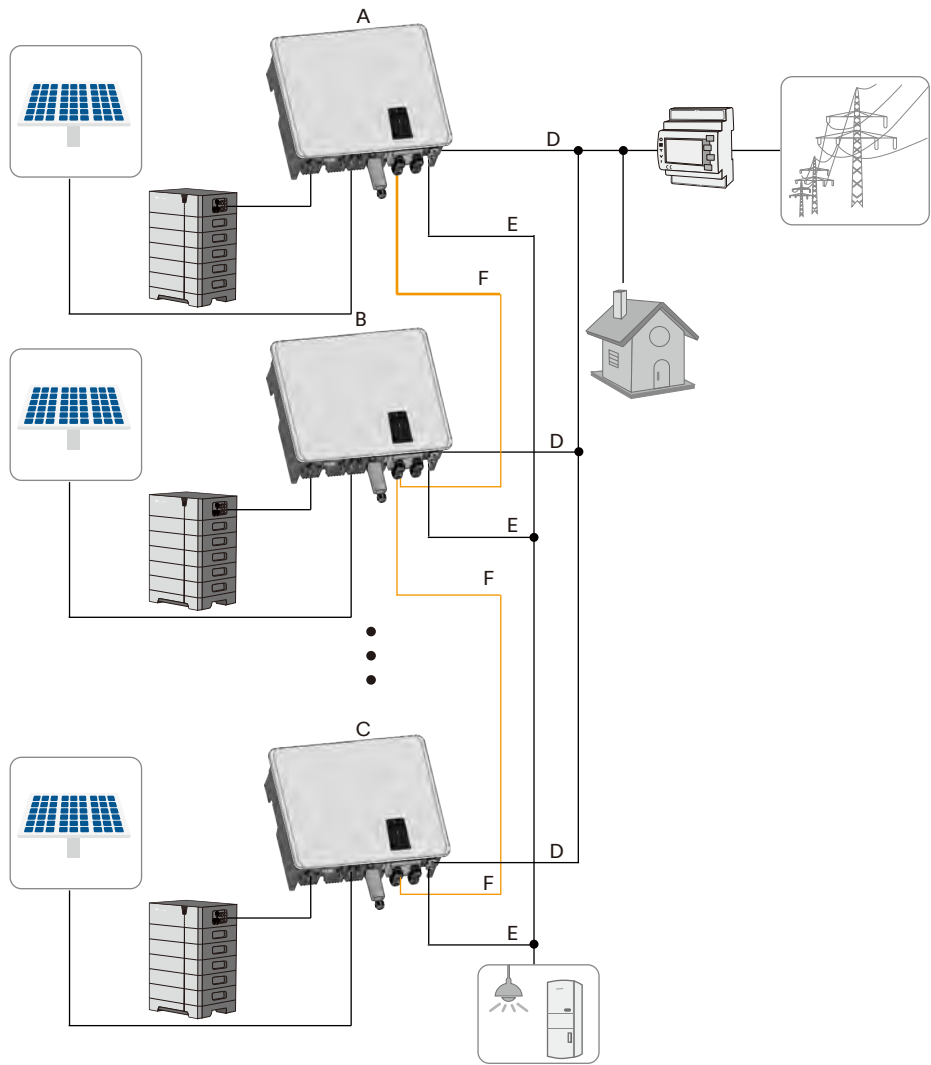
The product operates as a stand-alone inverter. The product only power supply the EPS port.

User defined mode

Users can manage the energy according to their own needs, and set the daily regular charging and discharging on the app. Other time follow the Self-Consumption mode.

4.8 Parallel system

Maximum 16 hybrid inverters with the same type can operate as a parallel system. The system can even work when the utility grid is loss occasionally.



A Master Inverter

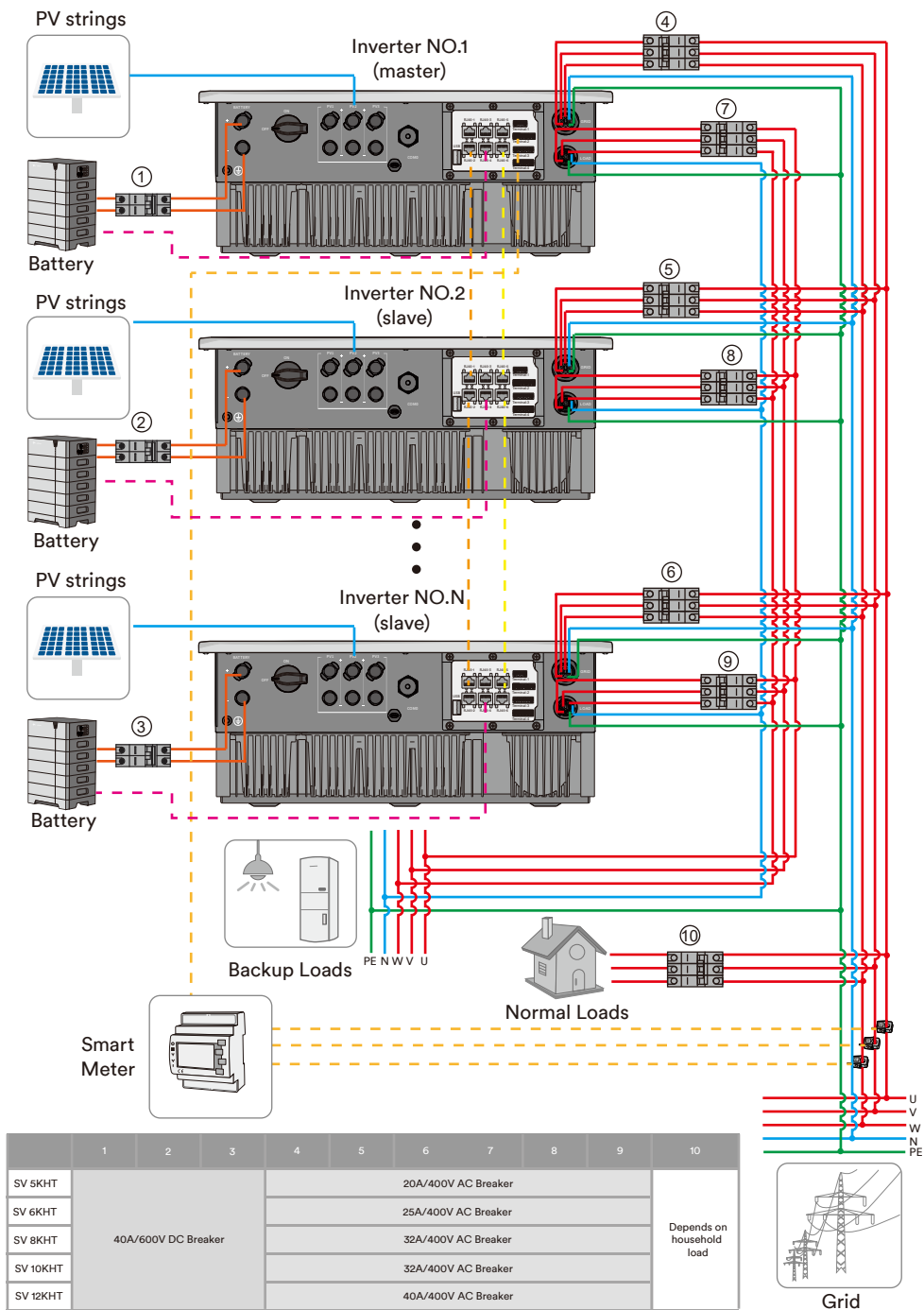
D Grid port

B Slave Inverter 1

E Back-up load port

C Slave Inverter N

F Communication cable



5.1 Requirements for mounting

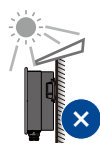


DANGER

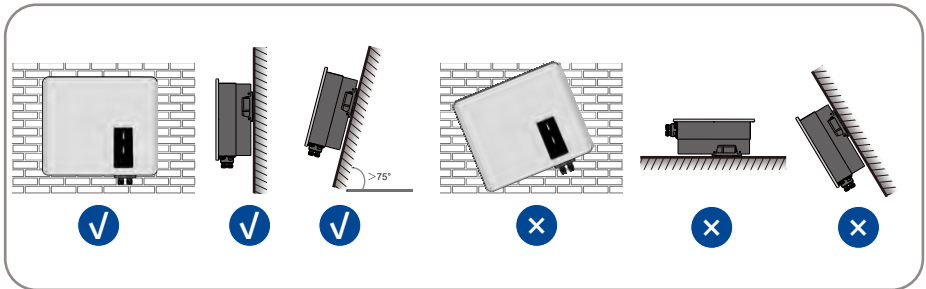
Danger to life due to fire or explosion!

Despite careful construction, electrical devices can cause fires. This can result in death or serious injury.

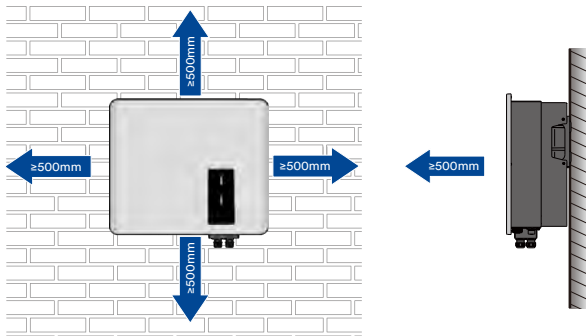
- Do not mount the product in areas containing highly flammable materials or gases.
 - Do not mount the inverter in areas where there is a risk of explosion.
- The ambient temperature is recommended below 40°C to ensure optimal operation.
 - A solid support surface must be available (e.g., concrete or masonry). Ensure that the installation surface is solid enough to bear four times the weight. When mounted on drywall or similar materials, the product emits audible vibrations during operation which could be perceived as annoying.
 - The mounting location must be inaccessible to children.
 - The mounting location should be freely and safely accessible at all times without the need for any auxiliary equipment (such as scaffolding or lifting platforms). Non-fulfillment of these criteria may restrict servicing.
 - The mounting location must not be exposed to direct solar irradiation. If the product is exposed to direct solar irradiation, the exterior plastic parts might age prematurely and overheating might occur. When becoming too hot, the product reduces its power output to avoid overheating.



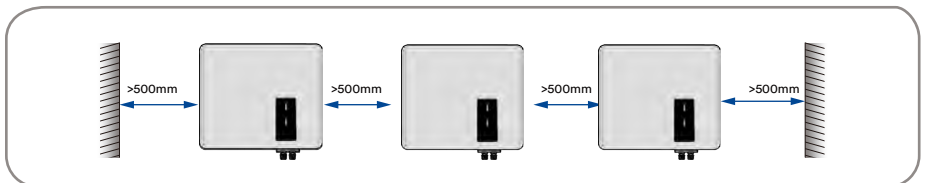
- Never install the inverter horizontally, or with a forward / backward tilt or even upside down. The horizontal installation can result in damage to the inverter.



- Maintain the recommended clearances to wall as well as to other inverters or objects.



- In case of multiple inverters, reserve specific clearance between the inverters.



- The product should be mounted such that the LED signals can be read off without difficulty.
- The DC load-break switch of the product must always be freely accessible.

5.2 Taking out and moving the product

Open the inverter packaging box, take the inverter out of the packaging box, and place the inverter at the designated installation location.

CAUTION

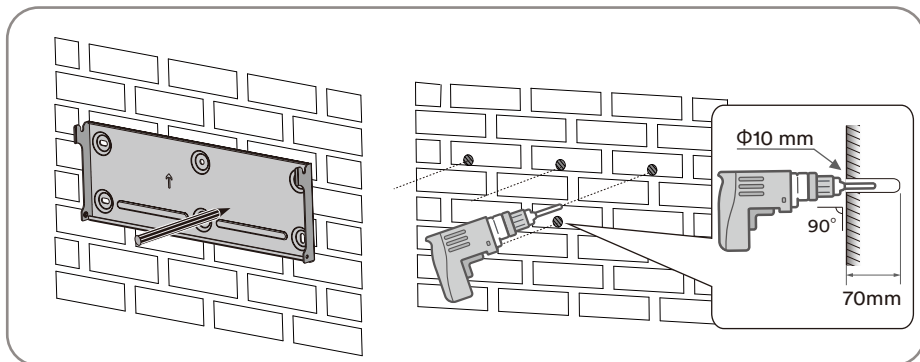
Risk of injury due to the weight of the product!

The net weight of this product is 26kg. If the inverter is lifted incorrectly during the installation, it may fall down and cause injury or equipment damage.

- Transport and lift the product carefully. Take the weight of the product into account.
- Wear suitable personal protective equipment for all work on the product.

5.3 Mounting

Step 1: Align the mounting-bracket horizontally on the wall with the arrow upwards. Mark the position of the drill hole. Set the wall mounting bracket aside and drill the marked holes with the diameter of 10mm. The depth of the holes should be about 70 mm. Keep the hammer drill bit perpendicular to the wall to avoid drilling inclined.



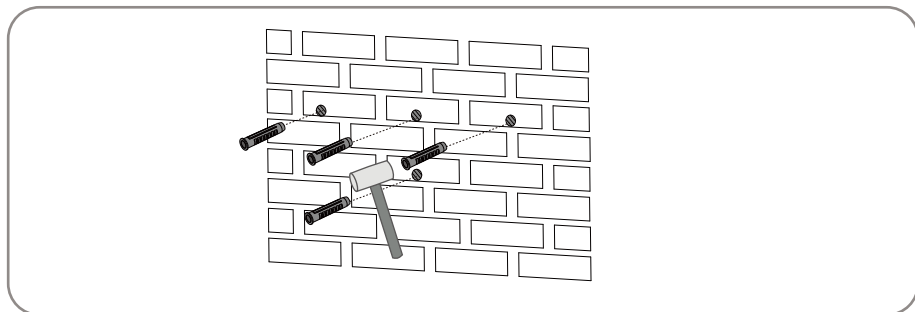
CAUTION

Danger of personal injury due to falling inverter!

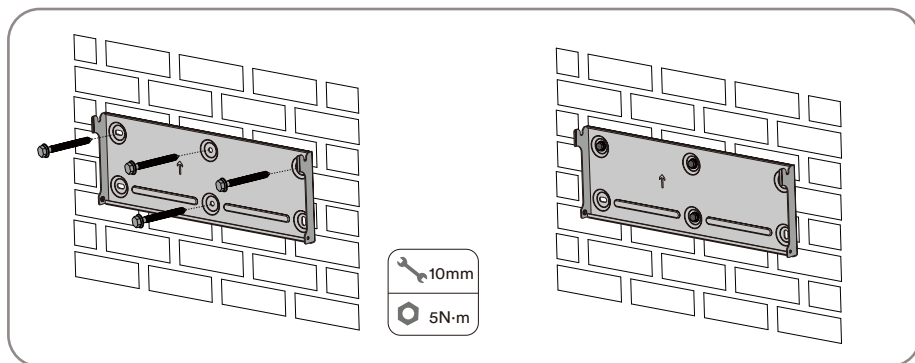
If the hole depth and distance are not correct, the inverter may fall off the wall.

- Before inserting into the wall, measure the depth and distance of the hole .

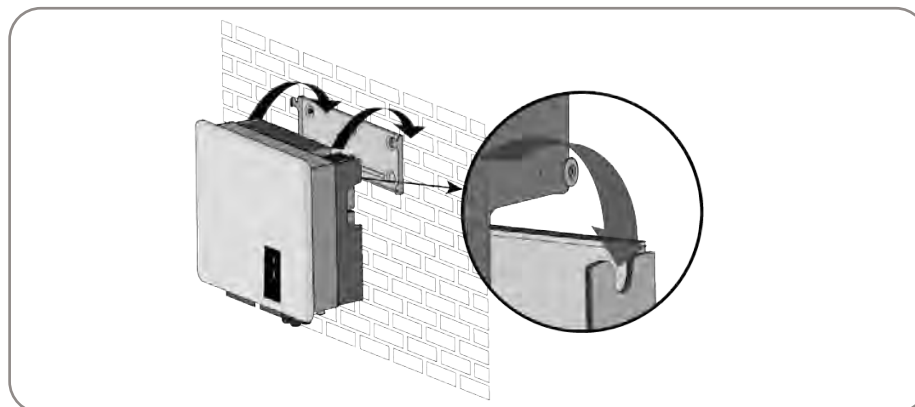
Step 2: Hammer the plastic expansion pipe slowly into the drilled hole.



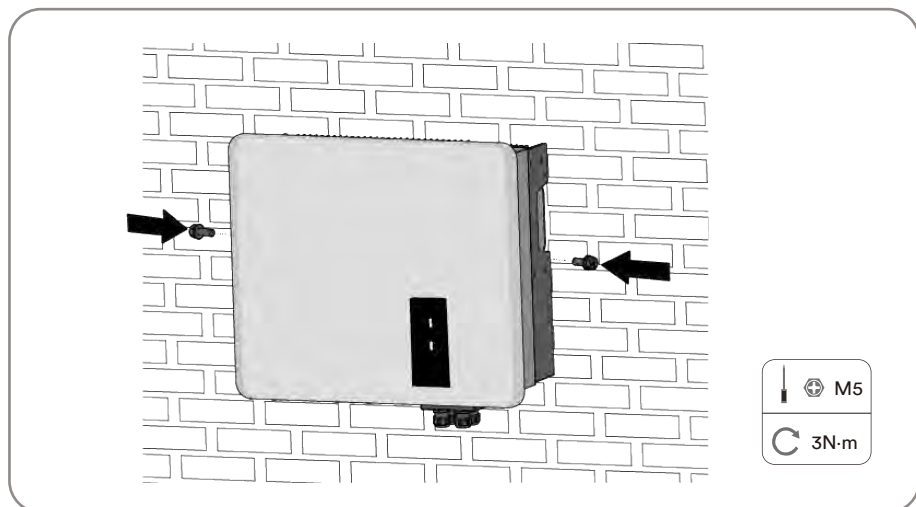
Step 3: Align the mounting-bracket with the hole position and use the tapping nail to fix the hanging plate.



Step 4: Hang the inverter to the mounting-bracket and ensure that the mounting ears perfectly engage with the mounting-bracket.



Step 5: Fix the inverter with screws.



Complete the installation.

6

Electrical connection

6.1 Connection port description

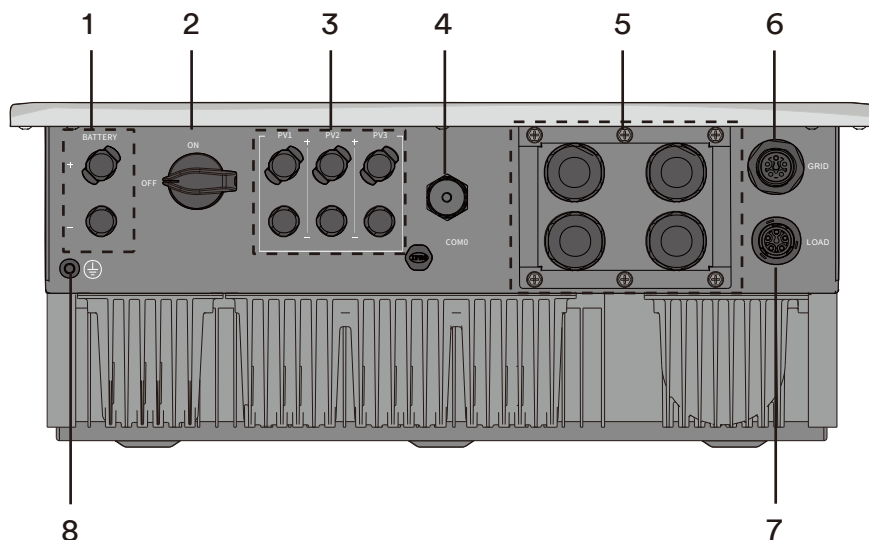


Figure shown here is for reference only. The actual product received may differ!

Object	Description
1	Battery Port
2	DC-switch
3	PV Input
4	Ai-Dongle
5	Communication ports
6	AC connector
7	EPS connector
8	Additional grounding screw

6.2 Connecting additional grounding

The inverter is equipped with a grounding conductor monitoring device. This grounding conductor monitoring device detects when there is no grounding conductor connected and disconnects the inverter from the utility grid if this is the case. Hence the product does not require an additional grounding or equipotential bonding when operating.

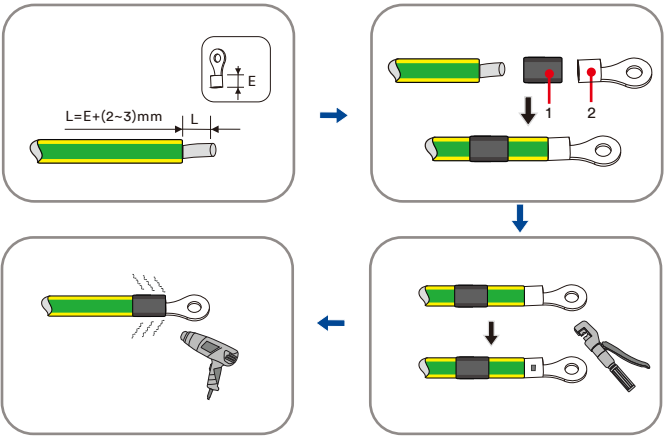
If the grounding conductor monitoring function is deactivate or the additional grounding is required by locally standard, you can connect additional grounding to the inverter.

Requirements for the secondary protection ground cable:

Item	Description	Note
1	Screw	Specifications M5, complimentary.
2	OT/DT terminal	Specifications M5, complimentary.
3	Yellow and green ground cable	Same as the PE wire in the AC cable.

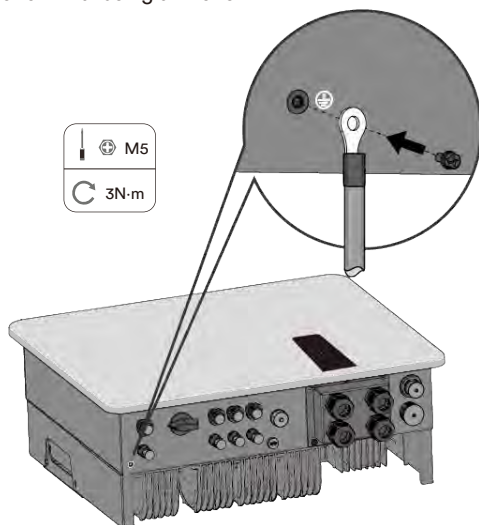
Procedure:

Step 1: Strip the grounding cable insulation. Insert the stripped part of the grounding cable into the ring terminal lug and crimp using a crimping tool.



1: Heat shrink tubing 2: OT/DT terminal (M5)

Step 2: Remove the screw on the ground terminal, insert the screw through the OT/DT terminal, and lock the terminal using a wrench.



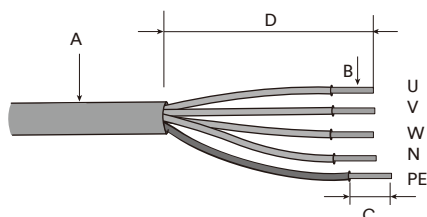
Step 3: Apply paint to the grounding terminal to ensure corrosion resistance.

6.3 Grid cable connection

6.3.1 Requirements for the grid connection

Cable Requirements

The cable must be dimensioned in accordance with the local and national directives for the dimensioning of cables. The requirements for the minimum wire size derive from these directives. Examples of factors influencing cable dimensioning are: nominal AC current, type of cable, routing method, cable bundling, ambient temperature and maximum desired line losses.



Item	Description	Value
A	External diameter	12.5...17.5mm
B	Copper cable conductor cross-section	2.5...6mm ²
C	Insulation stripping length	10mm
D	Sheath stripping length	40mm

Residual current protection

The product is equipped with an integrated universal current-sensitive residual current monitoring unit inside. Hence the product does not require an external residual-current device when operating.



If local regulations require the use of a residual-current device, please install a type A residual-current protection device with a protection limit of not less than 300mA.

Overvoltage category

The inverter can be used in grids of overvoltage category III or lower in accordance with IEC 60664-1. That means that the product can be permanently connected to the grid-connection point of a building. In case of installations with long outdoor cable route, additional measures to reduce overvoltage category IV to overvoltage category III are required.

AC circuit breaker

In PV systems with multiple inverters, protect each inverter with a separate circuit breaker. This will prevent residual voltage being present at the corresponding cable after disconnection.

No consumer load should be applied between AC circuit breaker and the inverter.

The selection of the AC circuit breaker rating depends on the wiring design (wire cross-section area), cable type, wiring method, ambient temperature, inverter current rating, etc. Derating of the AC circuit breaker rating may be necessary due to self-heating or if exposed to heat.

The maximum output current and the maximum output overcurrent protection of the inverters can be found in section 10 "Technical data".

Grounding conductor monitoring

The inverter is equipped with a grounding conductor monitoring device. This grounding conductor monitoring device detects when there is no grounding conductor connected and disconnects the inverter from the utility grid if this is the case. Depending on the installation site and grid configuration, it may be advisable to deactivate the grounding conductor monitoring. This is necessary, for example, in an IT system if there is no neutral conductor present and you intend to install the inverter between two line conductors. If you are uncertain about this, contact your grid operator or Boneng.



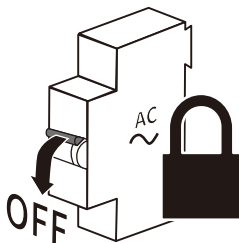
Safety in accordance with IEC 62109 when the grounding conductor monitoring is deactivated.

In order to guarantee safety in accordance with IEC 62109 when the grounding conductor monitoring is deactivated, carry out the following measure:

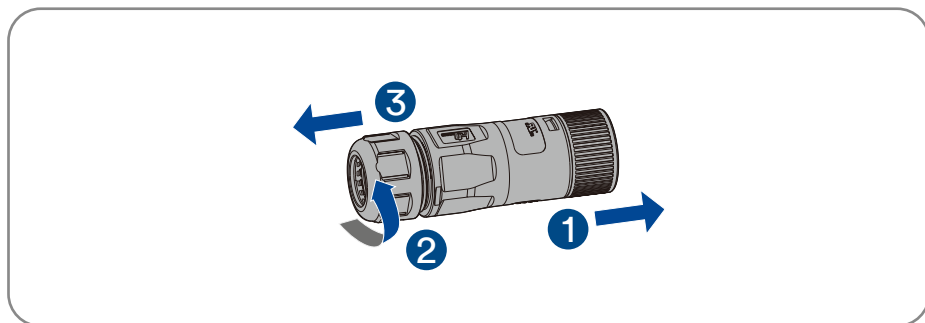
- Connect an additional grounding that has at least the same cross-section as the connected grounding conductor to the AC cable. This prevents touch current in the event of the grounding conductor on the AC cable failing.

6.3.2 Assembling the grid connectors

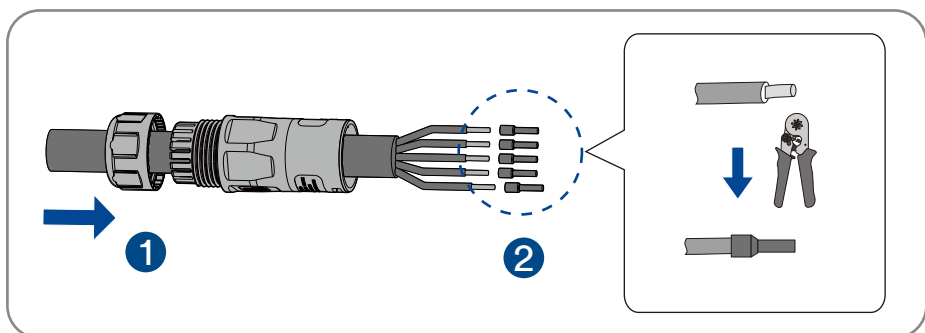
Step 1: Switch off the miniature circuit-breaker or the switch of every energy sources and secure it against being inadvertently switched back on.



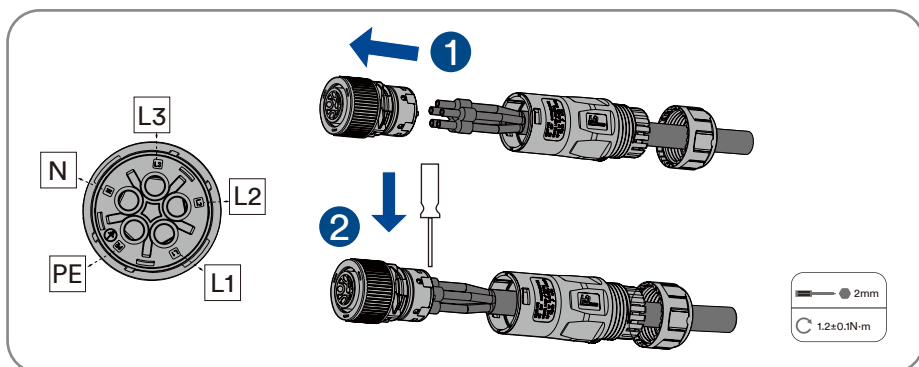
Step 2: Split grid connector.



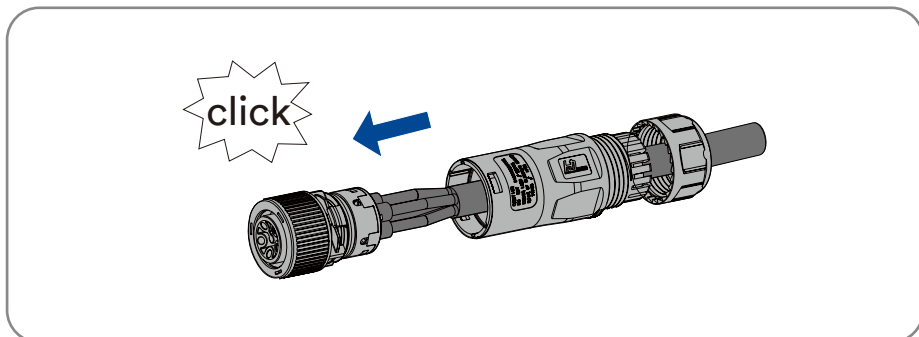
Step 3: Crimp the terminals with crimping pliers.



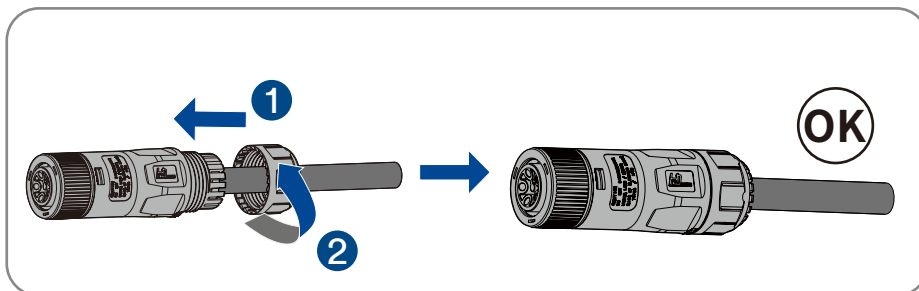
Step 4: Set the parts on the cable, insert the terminal holes in sequence. Crimp the wire with an inner hexagon screwdriver and screw the torque $1.2 \pm 0.1 \text{ N}\cdot\text{m}$.



Step 5: Insert the main body into the rubber core and hear the “click” sound.



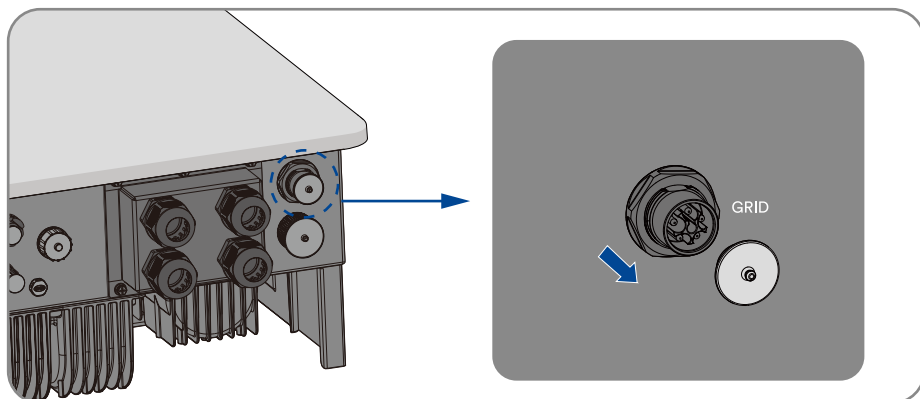
Step 6: Tighten the nut with an open-ended wrench (torque $2.5 \pm 0.5 \text{ N}\cdot\text{m}$).



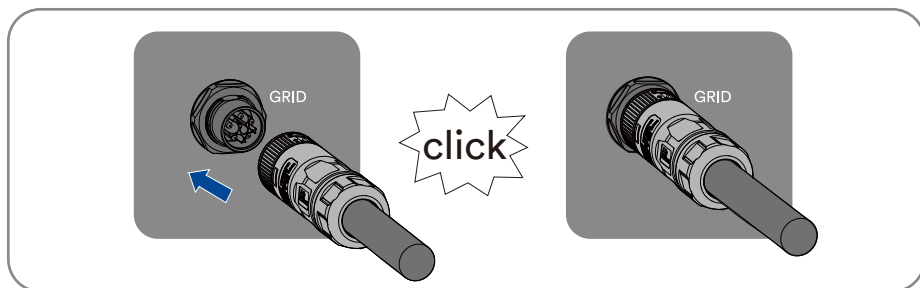
Complete the installation.

6.3.3 Connecting the grid connectors

Step 1: Remove the dust cover.



Step 2: The installation arrow indicates insertion the female connector, and hear the “click” sound.



Complete the installation.

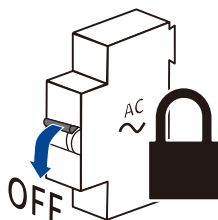
6.4 Backup Load cable connection

6.4.1 Requirements for the Backup Load connection

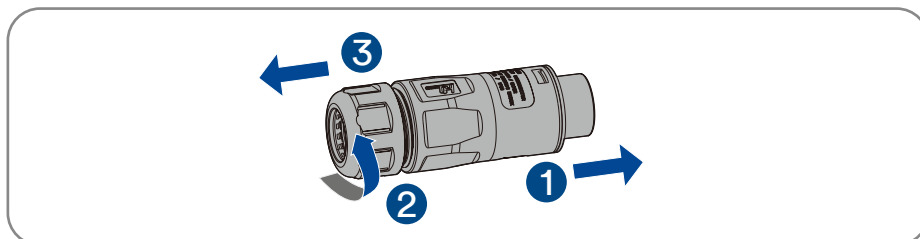
For Backup Load connection requirements, refer to “6.3.1 Requirements for the grid connection” for details.

6.4.2 Assembling the Backup Load connectors

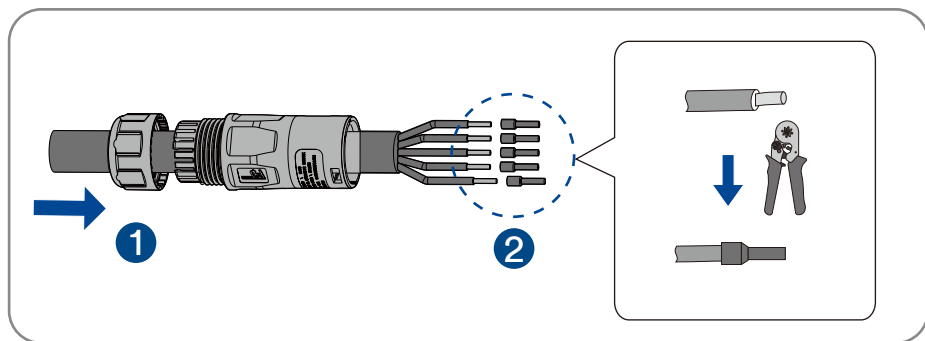
Step 1: Switch off the miniature circuit-breaker or the switch of every energy sources and secure it against being inadvertently switched back on.



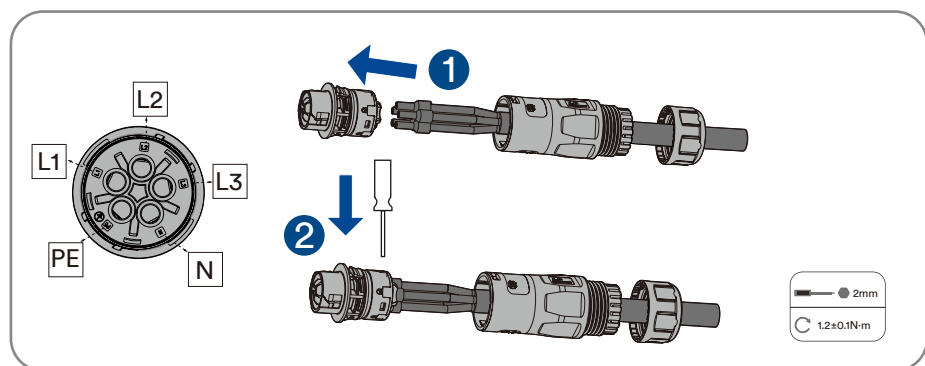
Step 2: Split Backup Load connector.



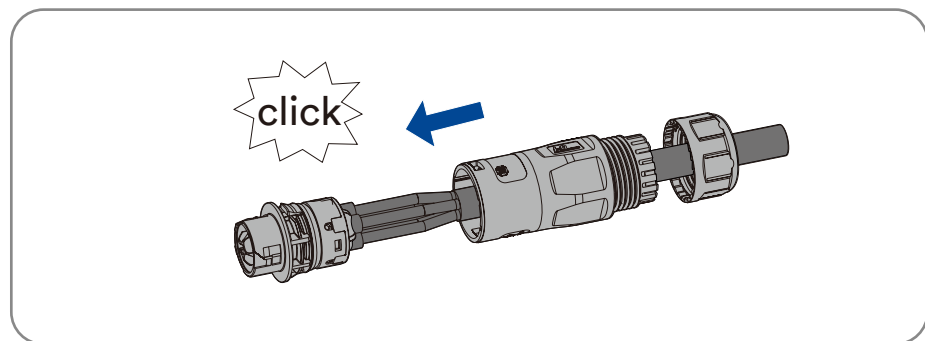
Step 3: Crimp the terminals with crimping pliers.



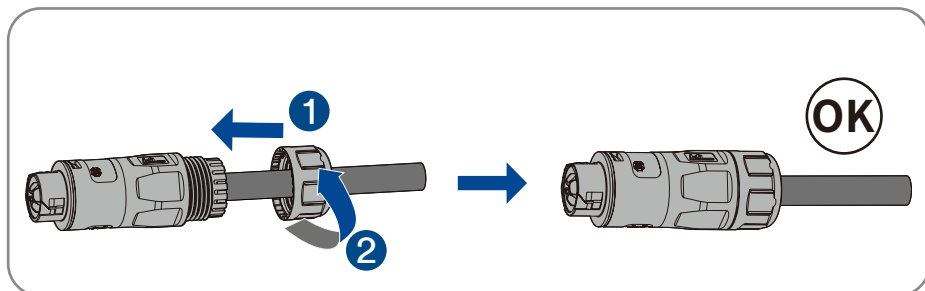
Step 4: Set the parts on the cable, insert the terminal holes in sequence. Crimp the wire with an inner hexagon screwdriver and screw the torque $1.2 \pm 0.1 \text{ N}\cdot\text{m}$.



Step 5: Insert the main body into the rubber core and hear the “click” sound.



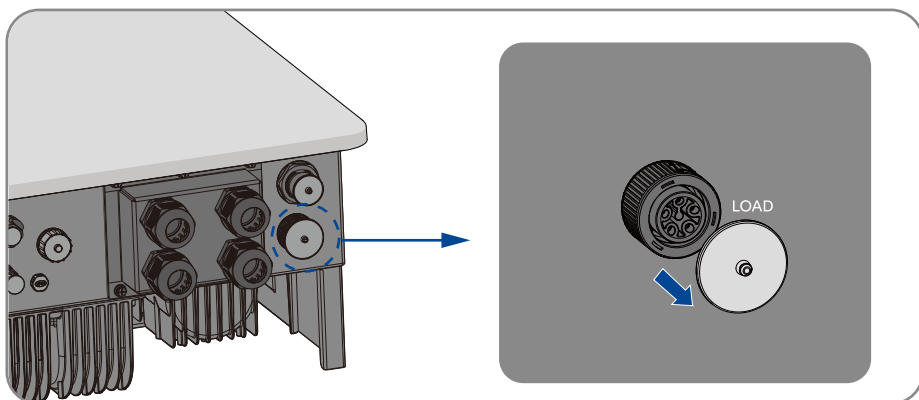
Step 6: Tighten the nut with an open-ended wrench (torque $2.5 \pm 0.5 \text{ N}\cdot\text{m}$).



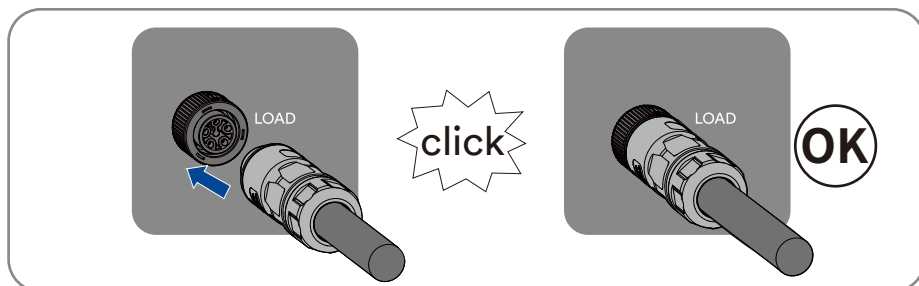
Complete the installation.

6.4.3 Connecting the Back Load connectors

Step 1: Remove the dust cover.



Step 2: The installation arrow indicates insertion the female connector, and hear the “click” sound.



6.5 DC connection

6.5.1 Requirements for the DC connection

Requirements for the PV modules per input:

- All PV modules should be of the same type.
- All PV modules should be aligned and tilted identically.
- On the coldest day based on statistical records, the open-circuit voltage of the PV array must never exceed the maximum input voltage of the inverter.
- The same number of series-connected PV modules must be connected to each string.
- The maximum input current per string must be maintained and must not exceed the through fault current of the DC connectors.
- The connection cables to the inverter must be equipped with the connectors included in the scope of delivery.
- The thresholds for the input voltage and the input current of the inverter must be adhered to.
- The positive connection cables of the PV modules must be equipped with the positive DC connectors. The negative connection cables of the PV modules must be equipped with the negative DC connectors.

6.5.2 Assembling the DC connectors



DANGER

Danger to life due to electric shock when live components or DC cables are touched!

When exposed to light, the PV modules generate high DC voltage which is present in the DC cables. Touching live DC cables results in death or lethal injuries due to electric shock.

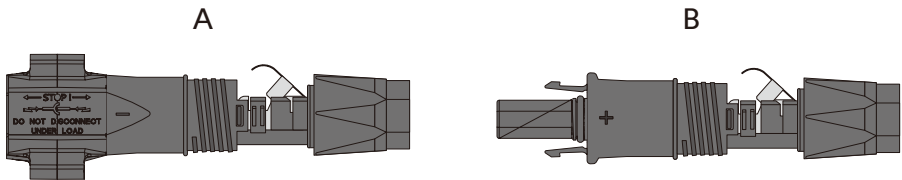
- Do not touch non-insulated parts or cables.
- Disconnect the product from voltage sources and ensure it cannot be reconnected before working on the device.
- Wear suitable personal protective equipment for all work on the product.



For connection to the inverter, all PV module connection cable must be fitted with the DC connectors provided. There may be two different type DC connector shipped randomly. Assemble the DC connectors as described in the following.

Type 1 DC connector:

Assemble the DC connectors as described below. Be sure to observe the correct polarity. The DC connectors are marked with the symbols “+” and “-”.

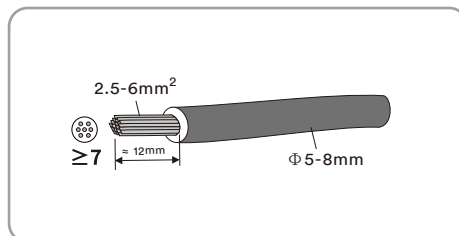


Cable requirements:

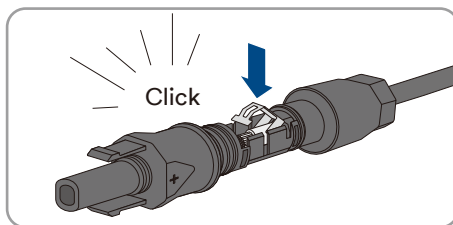
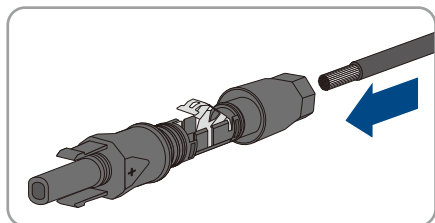
Item	Description	Value
1	Cable type	PV cable
2	External diameter	5-8mm
3	Conductor cross-section	2.5-6mm ²
4	Number of copper wires	At least 7
5	The rated voltage	≥1100v

Procedure:

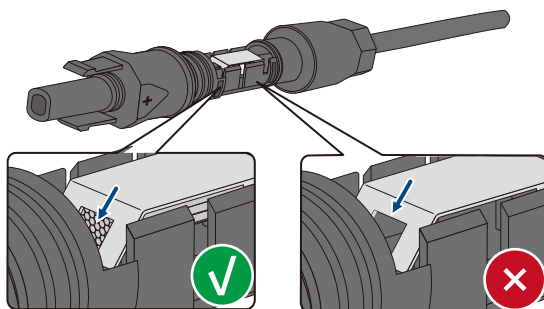
Step 1: Strip 12mm off the cable insulation.



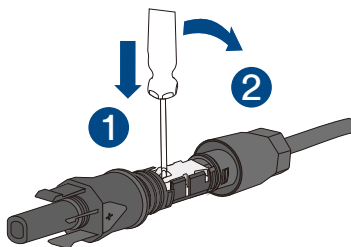
Step 2: Insert the stripped cable into the DC connector up to the stop. Press the clamping bracket down until it audibly snaps into place. The stranded wire can be seen inside the clamping bracket chamber.



If the stranded wire is not visible in the chamber, the cable is not correctly inserted and the connector must be reassembled. To do this, the cable must be removed from the connector.

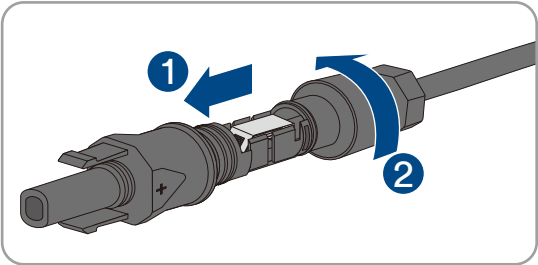


Release the clamping bracket. To do so, insert a screwdriver (blade width: 3.5mm) into the clamping bracket and pry the clamping bracket open.



Remove the cable and go back to step 2.

Step 3: Push the swivel nut up to the thread and tighten the swivel nut. (SW15, Torque: 2.0Nm)

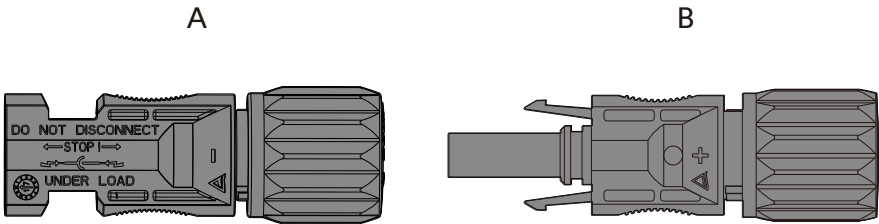


Complete the installation.

Type 2 DC connector:

Assemble the DC connectors as described in the following.

Assemble the DC connectors as described below. Be sure to observe the correct polarity. The DC connectors are marked with the symbols “+” and “-”.

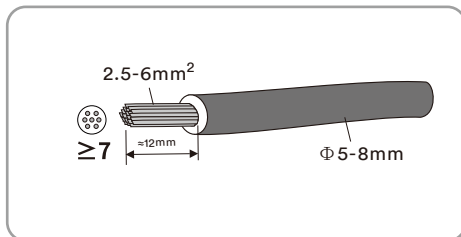


Cable requirements:

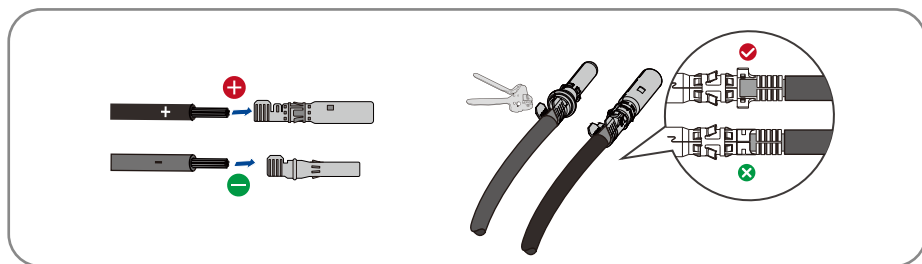
Item	Description	Value
1	Cable type	PV1-F, UL-ZKLA or USE2
2	External diameter	5-8mm
3	Conductor cross-section	2.5-6mm ²
4	Number of copper wires	At least 7
5	The rated voltage	≥1100 v

Proceed as follows to assemble each DC connector.

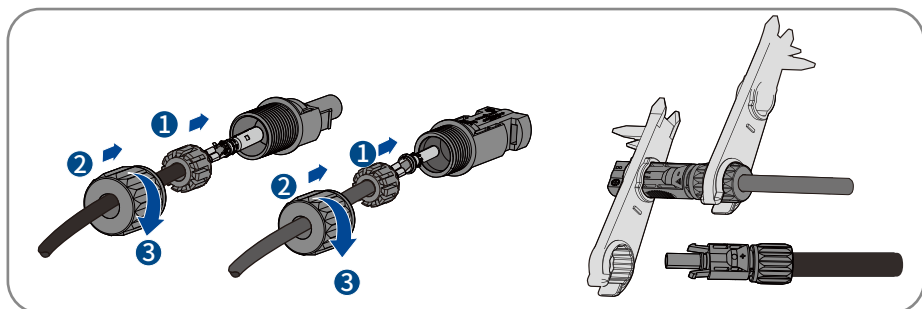
Step 1: Strip 12 mm off the cable insulation.



Step 2: Assemble the cable ends with the crimping pliers.



Step 3: Lead the cable through cable gland, and insert into the insulator until it snaps into place. Gently pull the cable backward to ensure firm connection. Tighten the cable gland and the insulator (Torque 2.5-3Nm).



Step 4: Ensure that the cable is correctly positioned.

Complete the installation.

6.5.3 Connecting the PV array



DANGER

Danger to life due to high voltages in the inverter!

When exposed to light, the PV modules generate high DC voltage which is present in the DC cables. Touching live DC cables results in death or lethal injuries due to electric shock.

- Before connecting the PV array, ensure that the DC switch is switched off and that it cannot be reactivated.
- Do not disconnect the DC connectors under load.

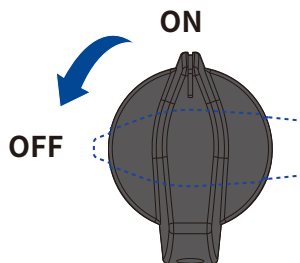
NOTICE

The inverter can be destroyed by overvoltage!

If the voltage of the strings exceeds the maximum DC input voltage of the inverter, it can be destroyed due to overvoltage. All warranty claims become void.

- Do not connect strings with an open-circuit voltage greater than the maximum DC input voltage of the inverter.
- Check the design of the PV system.

Step 1: Ensure that the individual miniature circuit-breaker is switched off and ensure that it cannot be accidentally reconnected.



Step 2: Ensure that the DC switch is switched off and ensure that it cannot be accidentally reconnected.

Step 3: Ensure that there is no ground fault in the PV array.

Step 4: Check whether the DC connector has the correct polarity.

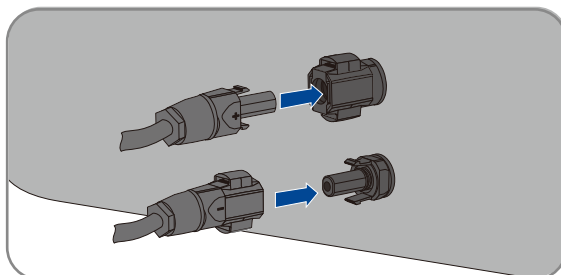
If the DC connector is equipped with a DC cable having the wrong polarity, the DC connector must be reassembled. The DC cable must always have the same polarity as the DC connector.

Step 5: Ensure that the open-circuit voltage of the PV array does not exceed the maximum DC input voltage of the inverter.

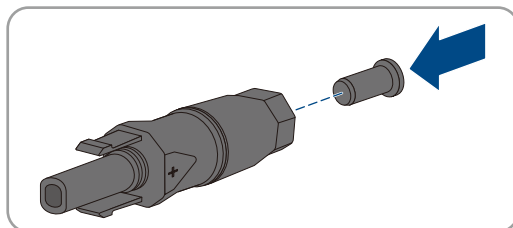
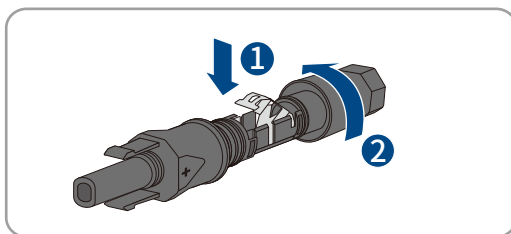
Step 6: Connect the assembled DC connectors to the inverter until they audibly snap into place.

Type 1 DC connector:

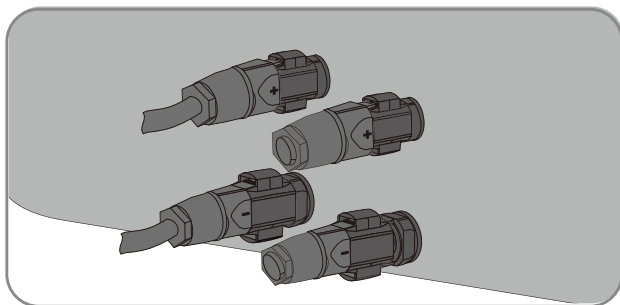
- Connect the assembled DC connectors to the inverter.



- For unused DC connectors, push down the clamping bracket and push the swivel nut up to the thread. Insert the DC connectors with sealing plugs into the corresponding DC inputs on the inverter.

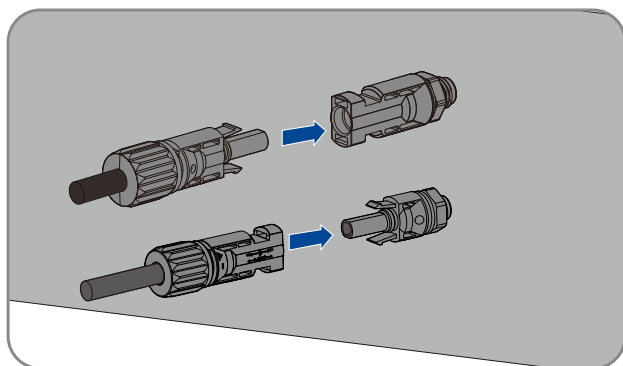


- Insert the DC connectors with sealing plugs into the corresponding DC inputs on the inverter.

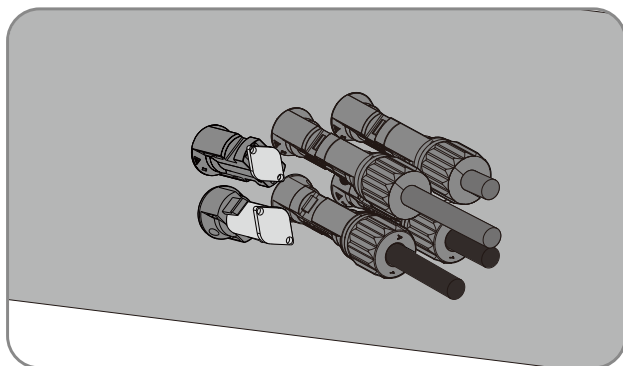


Type 2 DC connector:

- Connect the assembled DC connectors to the inverter.

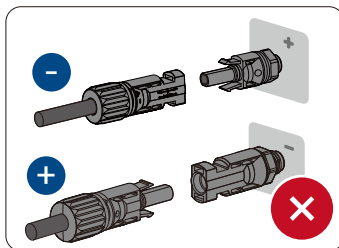
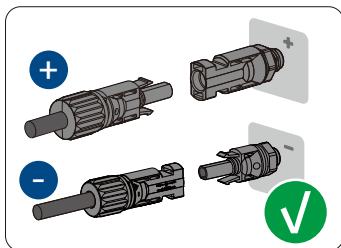


- Don't pull out dustproof caps from unused DC input connectors.





Check the positive and negative polarity of the PV strings, and connect the PV connectors to corresponding terminals only after ensuring polarity correctness. (The graph uses the type 2 connector as an example only.)



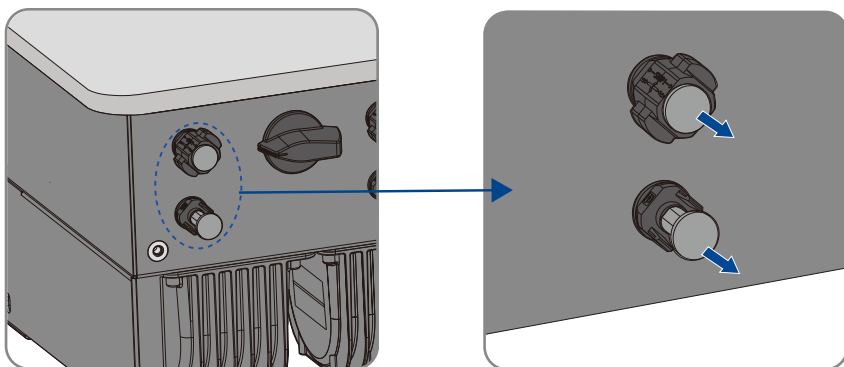
Step 7: Ensure that all DC connectors and the DC connectors with sealing plugs are securely in place.

complete the installation.

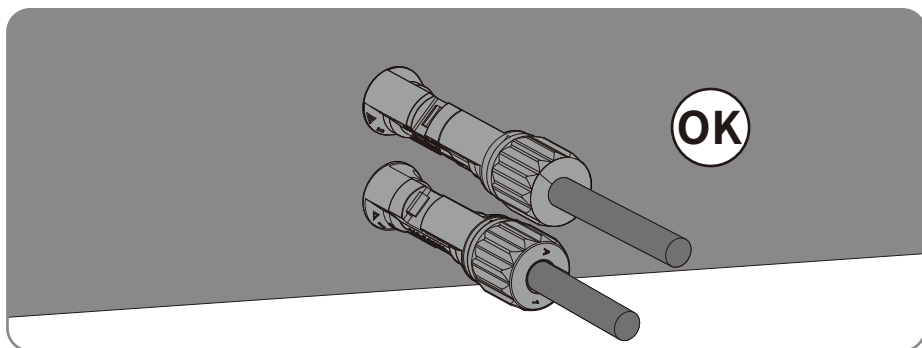
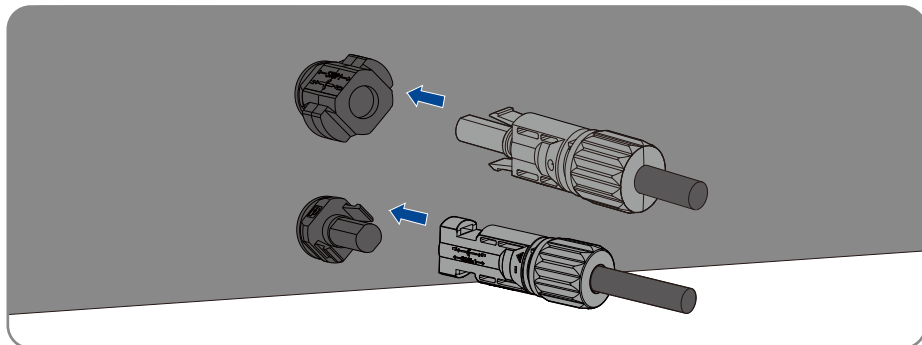
6.6 Battery connection

Step 1: For assembling the Battery connector, refer to 6.5.2 Assembling the DC connectors.

Step 2: Remove the dust and waterproof cover of the BMS connector on the inverter and retain it.



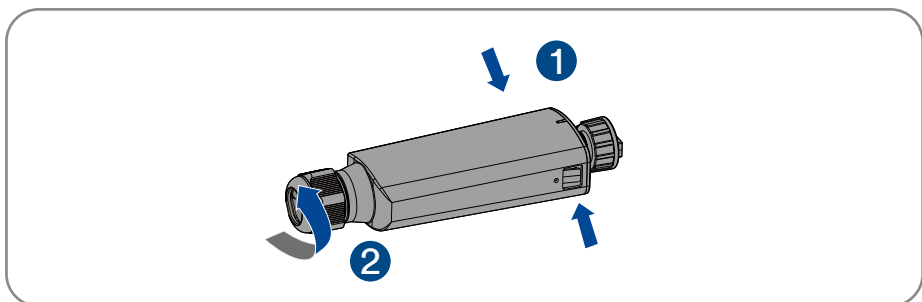
Step 3: Connect the assembled DC connectors to the inverter.



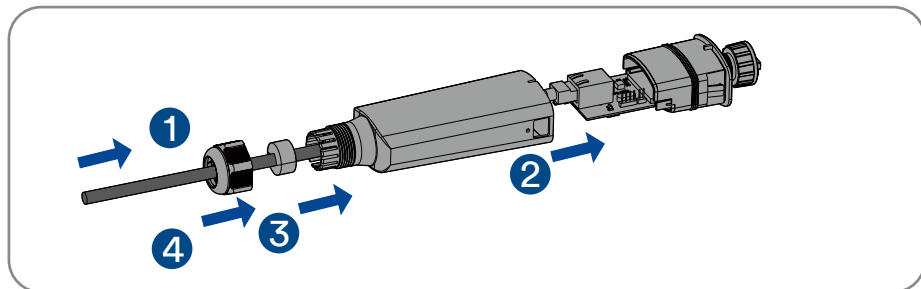
Complete the installation.

6.7 Ai-Dongle connection

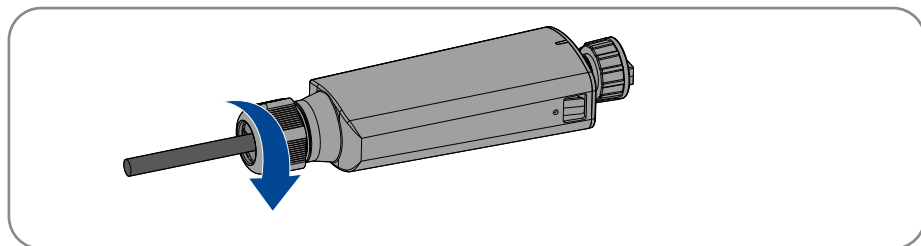
Step 1: Rotate the nut, take out the sealing ring, hold the locking structure, and take out the wiring terminal.



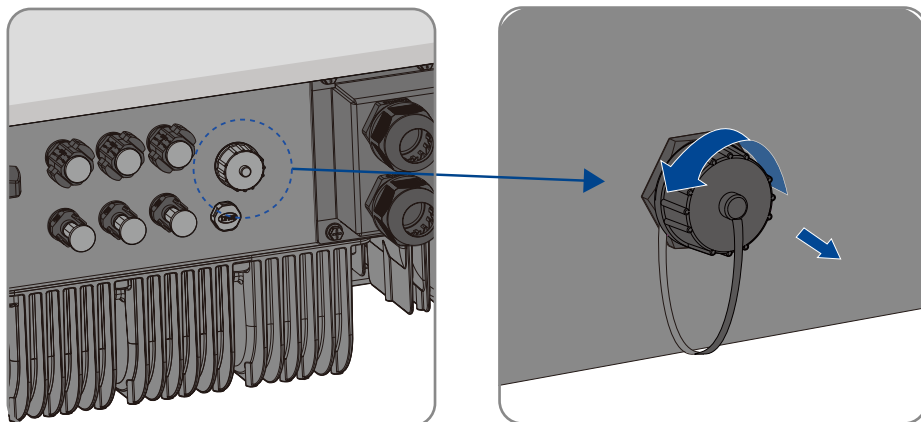
Step 2: Lock the communication cable to the wiring terminal according to the sequence shown in the following figure.



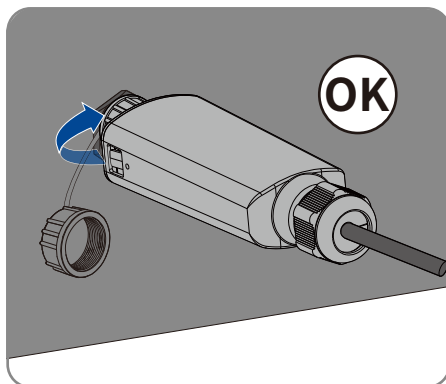
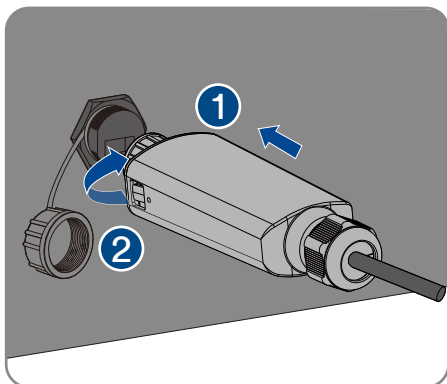
Step 3: Insert the wiring terminal into the sealing head, adjust the communication cable, insert the sealing ring, and lock nut.



Step 4: Remove the dust and waterproof cover of the Ai-Dongle on the inverter and retain it.



Step 5: Attach the Ai-Dongle to the connection port in place and tighten it into the port by hand with the nut in the modular. Make sure the modular is securely connected and the label on the modular can be seen.



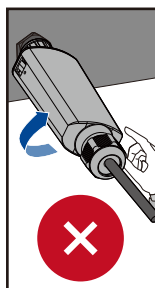
NOTICE

Rotating the communication modular will damage the communication modular!

The communication modular is protected by locking nuts to protect the reliability of the connection. If the body of the communication modular is rotated, the communication modular will be damaged.

It can only be locked by a nut.

- Do not rotate the communication modular body.

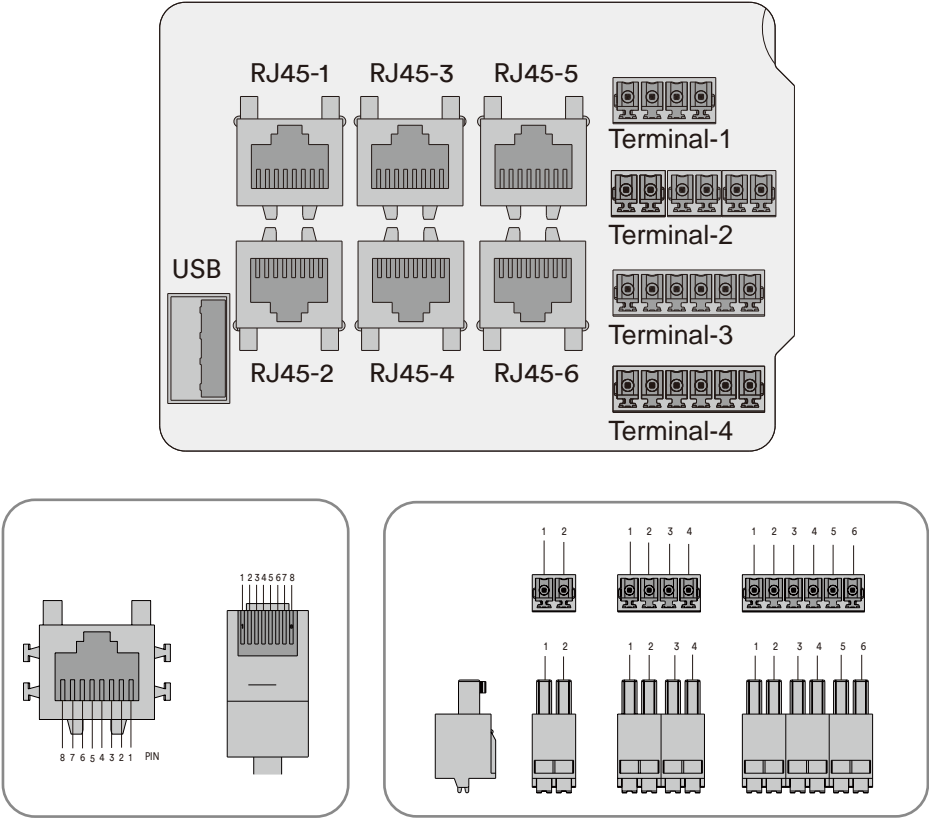


Complete the installation.

6.8 Communication equipment connection

6.8.1 Communication interface description

The inverter is equipped with a communication inter.ace, which is used to connect communication cables such as lithium battery, electricity meter and parallel machine. The interface configuration of the communication interface is shown in the following figure.

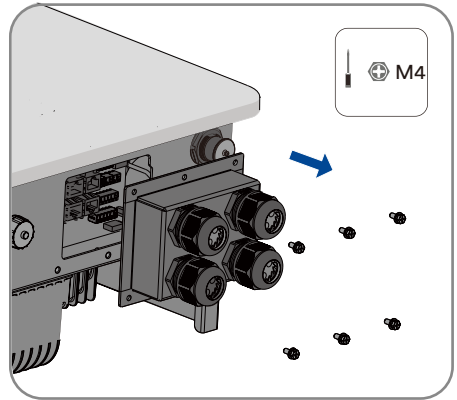


Object	Description	Terminal	PIN definition							
			1	2	3	4	5	6	7	8
RJ-45-3	Monitor	COM2	RS-485A	RS-485B	GND	X	X	X	RS-485A	RS-485B
RJ-45-4	BMS	COM5	X	GND	X	CANAH	CANAL	X	RS-485A	RS-485B

Object	Description	Terminal	PIN Definition					
			1	2	3	4	5	6
Terminal-1	DO1/DO2	4pin	Multifunction Relay 1		Multifunction Relay 2			
			B	A	B	A		
Terminal-2	\	6pin	Smart Meter		PT100 Temperture Sensor		UFR Device	
			RS485A	RS485B	Positive	Negative	Positive	Negative
Terminal-3	DI*4/DRM0	6pin	Ripple Control Receiver Device				DRMS Device	
			1	2	3	4	5	6
Terminal-4	CT	6pin	Current Transformer 1		Current Transformer 2		Current Transformer 3	
			Red	Black	Red	Black	Red	Black

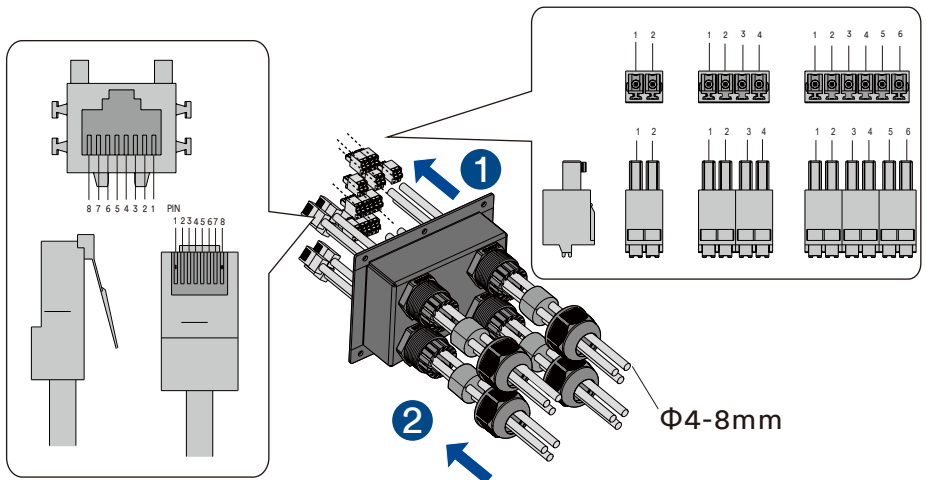
Com port	Description	Function
USB	USB port	The firmware can be storage in the USB disk. The product will update automatically after the USB disk insert to USB interface.
RJ45-1 RJ45-2 RJ45-5 RJ45-6	RS485 port	The RS485 interfaces used to the product parallel operation. The straight through network cable must only be used to connect the parallel inverter as section 4.9.
RJ45-3	Monitor device	The RS485 interface used to connect the product to the third-party monitor device. If you don't want to use Ai-Dongle, the third-party monitor device can be used.
RJ45-4	BMS communication port	The RS-485/CAN interface used to connect the BMS (Battery Manage System) of the battery. If the communication interface of the BMS is CAN interface, the pins for CAN interface can be chosen to connect, otherwise the pins for RS485 interface can be chosen to connect.
Terminal-1	Multifunction Relay	The product is equipped with two multifunction relays as standard. The multifunction relays can be con igured for the operating mode used by a particular system. For more information, please contact Boneng service.
Terminal-2	Smart Meter PT100 Temperture sensor UFR Device	Terminal 2 can be used to connect the smart meter, PT100 temperature sensor and UFP device (voltage and frequency protection device). The PIN definition is shown as above table.
Terminal-3	Ripple control receiver device DRMs device	Terminal 3 can be use to connect the ripple control receiver and DRMs device. The PIN definition is shown as above table. Especially the PIN 6 (GND) is a common port for both device.
Terminal-4	current transformer	Terminal 4 can be used to connect three current transformer. The PIN definition is shown as above table.

Step 1: Remove the communication cover.

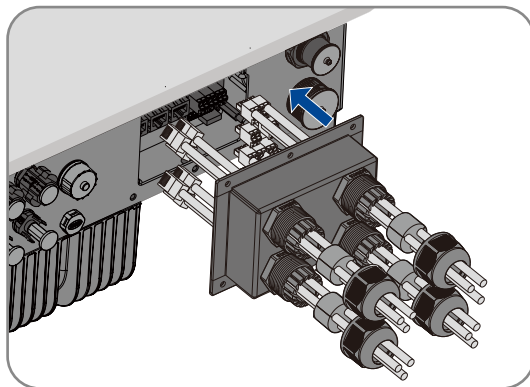


The sequence of the crimping wires of the wiring terminals is shown in the following figure:

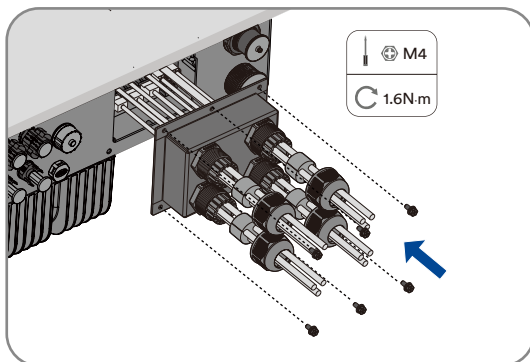
The sequence of the crimping wires of the wiring terminals is shown in the following figure:



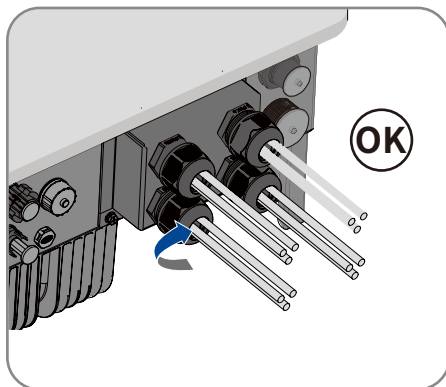
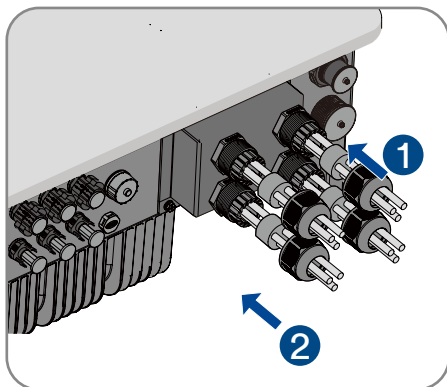
Step 3: Connect the communication cable crimped to the corresponding communication port.



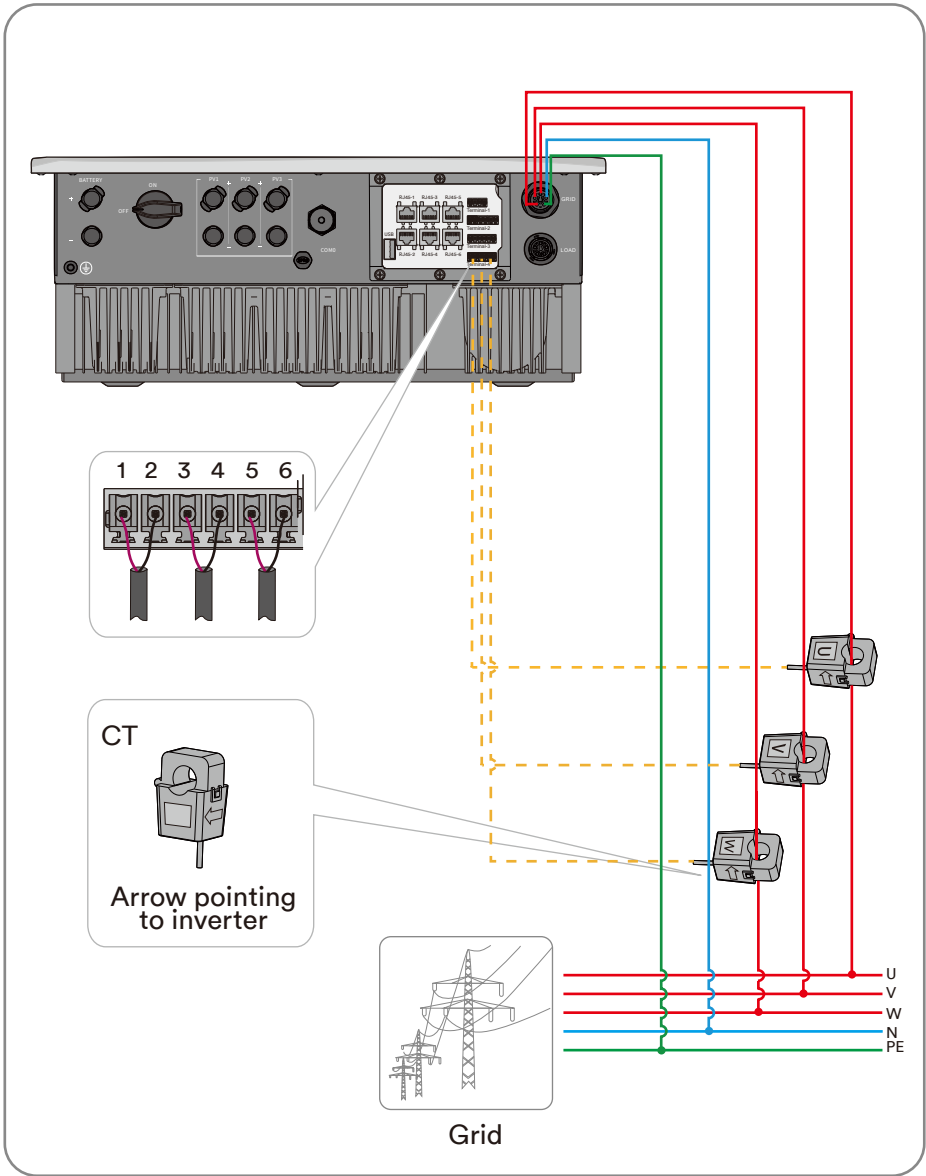
Step 4: Install the communication cover on the inverter.



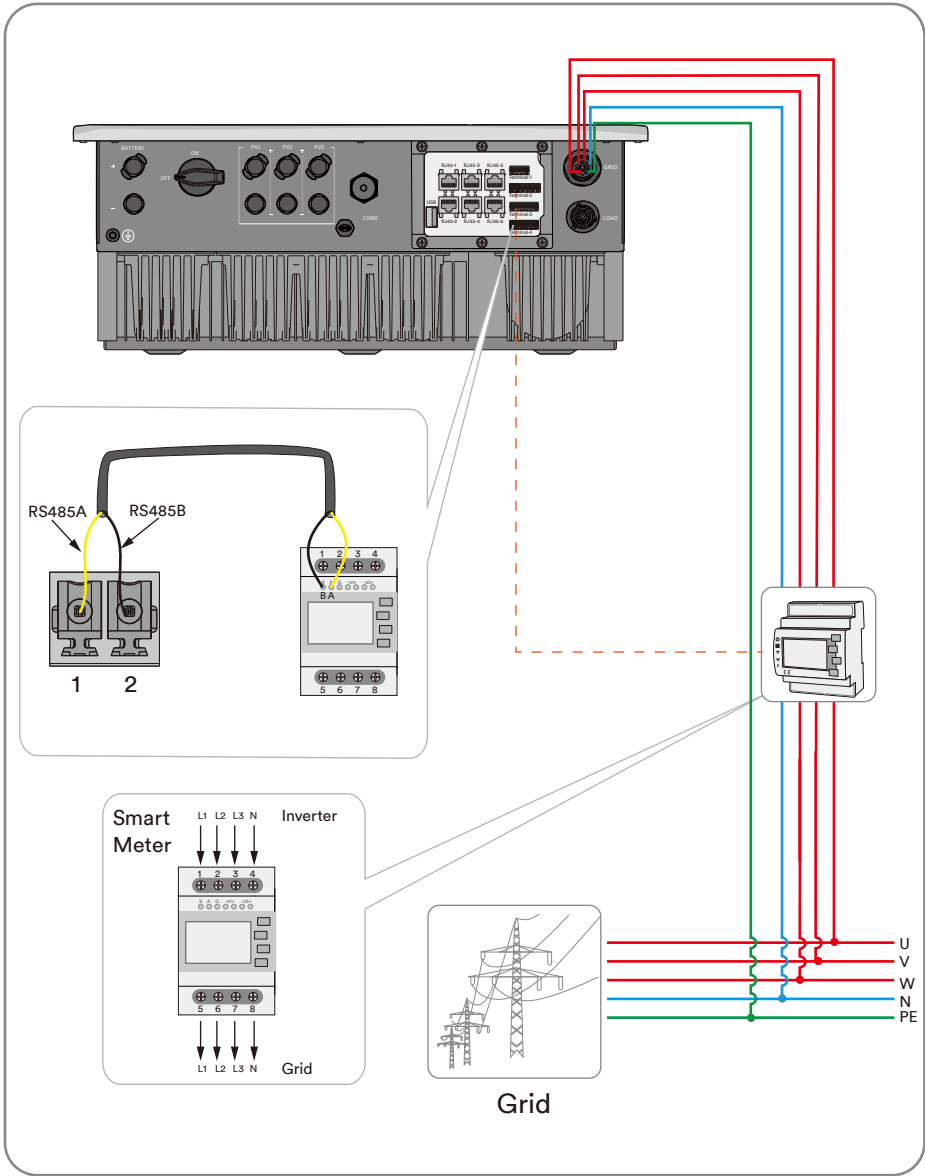
Step 5: Tighten the cable gland nuts.



6.8.3 Current Transformer connection



6.8.4 Smart meter connection



7.1 Inspection before commissioning



CAUTION

Danger to life due to high voltages on DC conductors!

When exposed to sunlight, the PV array generates dangerous DC voltage which is present in the DC conductors. Touching the DC and AC conductors can lead to lethal electric shocks.

- Only touch the insulation of the DC cables.
- Only touch the insulation of the AC cables.
- Do not touch ungrounded PV modules and brackets.
- Wear personal protective equipment, such as insulating gloves.

Check the following items before starting the inverter:

Make sure the inverter DC switch and external circuit breaker are disconnected.

Make sure the inverter has been correctly mounted with wall bracket.

Make sure nothing is left on the top of the inverter.

Make sure the communication cable and AC connector have been correctly wired and tightened.

Make sure the inverter's exposed metal surface has a ground connection.

Make sure the DC voltage of the strings does not exceed the permitted limits of the inverter.

Make sure the DC voltage has the correct polarity.

Make sure that the insulation resistance to ground is greater than the insulation resistance protection value.

Make sure the grid voltage at the point of connection of the inverter complies with the permitted value of the inverter.

Make sure the AC circuit breaker complies with this manual and all applicable local standards.

7.2 Commissioning procedure

If all of the items mentioned above meet the requirements, proceed as follows to start up the inverter for the first time.

1. Turn the DC switch of the inverter to “ON” position.
2. Set initial protection parameters via the App.
3. Switch on the AC circuit breaker. If the irradiation and grid conditions meet requirements, the inverter will operate normally.
4. Observe the LED indicator to ensure that the inverter operates normally.

8.1 Disconnecting the inverter from voltage sources

Prior to performing any work on the product, always disconnect it from all voltage sources as described in this section. Always adhere to the prescribed sequence.



WARNING

Danger to life due to electric shock from destruction of the measuring device due to overvoltage.

Overvoltage can damage a measuring device and result in voltage being present in the enclosure of the measuring device. Touching the live enclosure of the measuring device results in death or lethal injuries due to electric shock.

- Only use measuring devices with a DC input voltage range of 1100 V or higher.

Procedure:

Step 1: Disconnect the miniature circuit breaker and secure against reconnection.

Step 2: Disconnect the DC switch and secure against reconnection.

Step 3: Wait until the LEDs have gone out.

Step 4: Use a current clamp meter to ensure that no current is present in the DC cables.



DANGER

Danger to life due to electric shock when touching exposed DC conductors or DC plug contacts if the DC connectors are damaged or loose!

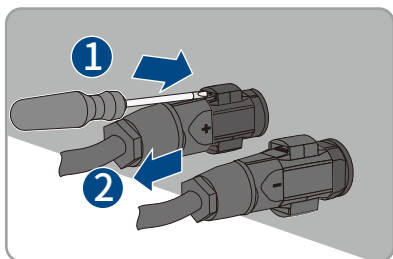
The DC connectors can break or become damaged, become free of the DC cables, or no longer be connected correctly if the DC connectors are released and disconnected incorrectly. This can result in the DC conductors or DC plug contacts being exposed. Touching live DC conductors or DC plug connectors will result in death or serious injury due to electric shock.

- Wear insulated gloves and use insulated tools when working on the DC connectors.
- Ensure that the DC connectors are in perfect condition and that none of the DC conductors or DC plug contacts are exposed.
- Carefully release and remove the DC connectors as described in the following.

Step 5: Loosen and remove the DC connector.

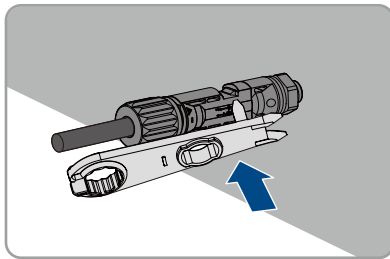
Type 1 DC connector

Release and remove the DC connectors. To do so, insert a flat-blade screwdriver or an angled screwdriver (blade width: 3.5mm) into one of the side slots and pull the DC connectors out.



Type 2 DC connector

To remove DC plug connectors, insert a wrench tool into the slots and press the wrench tool with an appropriate force.

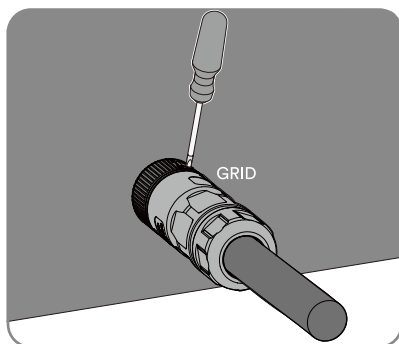


Step 6: Ensure that no voltage is present between the positive terminal and negative terminal at the DC inputs using a suitable measuring device.

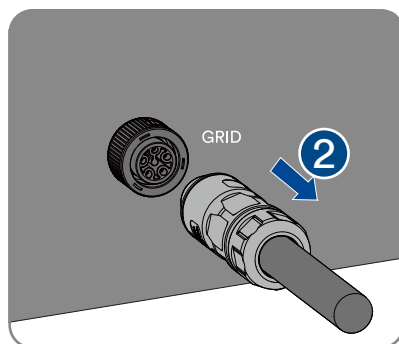
Step 7: Loosen and remove the Grid connector.

Unlock instructions

- ① Use the flat-head screwdriver installation icon



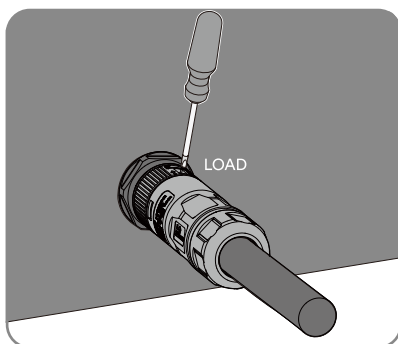
- ② Remove the female end of the cable to unlock the account.



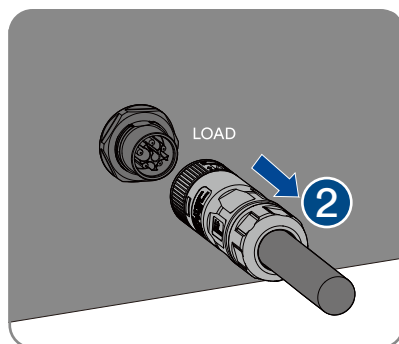
Step 8: Loosen and remove the Backup Load connector.

Unlock instructions

- ① Use the flat-head screwdriver installation icon

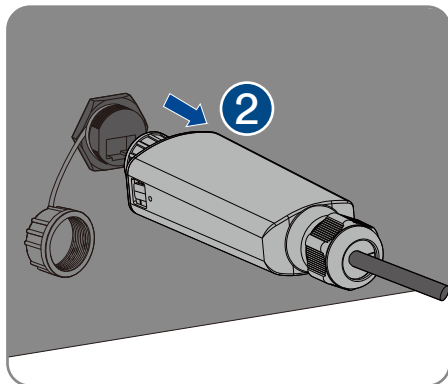
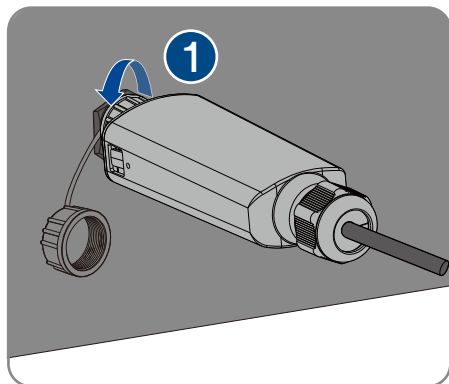


- ② Remove the female end of the cable to unlock the account.



Step 9: Remove the communication cover. Remove the communication cable in reverse order by referring to 6.7 Communication equipment connection.

Step 10: Hold down the buckle on the side of the Ai-Dongle and pull out the Ai-Dongle terminal.



8.2 Dismantling the inverter

After disconnecting all electrical connections as described in Section 9.1, the inverter can be removed as follows.

Procedure:

Step 1: Dismantle the inverter referring to “5.3 Mounting” in reverse steps.

Step 2: If necessary, remove the wall-mounting bracket from the wall.

Step 3: If the inverter will be reinstalled in the future, please refer to “3.2 Inverter Storage” for a proper conservation.

9.1 SV 05KHS/06KHS/08KHS/10KHS/12KHS-G2

Type	SV 5KHT -G2	SV 6KHT -G2	SV 8KHT -G2	SV 10KHT -G2	SV 12KHT -G2
DC Input					
Maximum power of PV array	7500Wp	9000Wp	12000Wp	15000Wp	18000Wp
Maximum input voltage	1100V				
Rated input voltage	630V				
Minimum input voltage	60V				
Initial input voltage	180V				
MPP voltage range	150-950V	150-950V	200-950V	200-950V	200-950V
MPP voltage range at P _{nom}	250~850V	290~850V	350-850V	380-850V	450-850V
Max. input current	20A/20A				
I _{sc} PV (absolute maximum)	30A/30A				
Maximum reverse current into the PV modules	0A				
Number of independent MPP inputs	2				
Strings per MPP input	PV1:1/PV2:1				
Overvoltage category in accordance with ICE 60664-1	II				

Type	SV 5KHT -G2	SV 6KHT -G2	SV 8KHT -G2	SV 10KHT -G2	SV 12KHT -G2
AC Input and Output					
Rated output power at 230V	5000W	6000W	8000W	10000W	12000W
Rated apparent power at $\cos\varphi = 1$	5000VA	6000VA	8000VA	10000VA	12000VA
Maximum apparent power at $\cos\varphi = 1$	5000VA	6000VA	8000VA	10000VA	120 00VA
Rated grid voltage	220V / 380V [3/N/PE] 230V / 400V [3/N/PE] 240V / 415V [3/N/PE]				
Grid voltage range	270-480 V(Phase to Phase)				
Rated grid frequency	50Hz/60Hz				
Grid frequency range	45-55Hz/55-65Hz				
Rated output current at 220 V	7.6A	9.1A	12.2A	15.2A	18.2A
Rated output current at 230V	7.3A	8.7A	11.6A	14.5A	17.4A
Rated output current at 240V	7.0A	8.4A	11.2A	13.9A	16.7A
Maximum output current	8.0A	9.6A	12.8A	16.0A	19.2A
Max. input power from grid	10000W	12000W	16000W	20000W	24000W
Max. input current from grid	14.5A	17.4A	23.2A	29.0A	34.8A
Inrush current	<20% of nominal AC current for a maximum of 10ms				
Contribution to peak short-circuit current ip	45A				
Initial short-circuit alternating current (Ik" first single eriod effective value)	8.0A	9.6A	12.8A	16.0A	19.2A

Type	SV 5KHT -G2	SV 6KHT -G2	SV 8KHT -G2	SV 10KHT -G2	SV 12KHT -G2
Short circuit current continuous [ms] (max output fault current)	8.0A	9.6A	12.8A	16.0A	19.2A
Recommended rated current of AC circuit breaker	20.0A	25.0A	32.0A	32.0A	40.0A
Total harmonic distortion of the output current with total harmonic distortion of the AC voltage <2%, and AC power >50% of the rated power	<3%(of nominal power)				
Adjustable displacement power factor	0.8 leading to 0.8 lagging				
Overvoltage category in accordance with IEC 60664-1	III				
Efficiency					
Maximum efficiency	97.2%	97.5%	97.9%	97.9%	97.9%
European weighted efficiency	98.0%	98.2%	98.4%	98.4%	98.4%
Battery data					
Max charging power	5000W	6000W	8000W	10000W	12000W
Max discharging power	5000W	6000W	8000W	10000W	12000W
Battery voltage range	120~600V				
Max charging current	30A				
Max discharging current	30A				
Rated charging current	30A				
Rated discharging current	30A				
Battery type	LiFePO4				

Type	SV 5KHT -G2	SV 6KHT -G2	SV 8KHT -G2	SV 10KHT -G2	SV 12KHT -G2
Backup Data					
Rated apparent power at 230V	5000W	6000W	8000W	10000W	12000W
Max. continuous apparent power at 230V	5000VA	6000VA	8000VA	10000VA	12000VA
Max. apparent power at 230V <10s	10000VA	12000VA	16000VA	20000VA	24000VA
Nominal AC voltage	230V / 400V [3/N/PE]				
AC grid frequency	50Hz/60Hz				
Max. continuous output current	8.0A	9.6A	12.8A	16.0A	19.2A
Max. output current < 10s	14.5A	17.4A	23.2A	29.0A	34.8A
Total harmonic distortion (THDv, linear load)	2%				
Switching time to battery-backup operation	<10ms				

(1) The voltage range meets the requirements of the corresponding national grid code.

(2) The frequency range meets the requirements of the corresponding national grid code.

9.2 General data

General data		SV 05KHT/06KHT/08KHT/10KHT/12KHT-G2
Width × height × depth		545mm × 465mm × 205mm
Weight		26kg
Topology		Non-isolated
Operating temperature range		-25°C...+60°C
Allowable relative humidity range (non-condensing)		0% ... 100%
Degree of protection for electronics in accordance with IEC 60529		IP66
Climatic category in accordance with IEC 60721 -3-4		4K4H
Protection class (according to IEC 62103)		I
Pollution degree outside the enclosure		3
Pollution degree inside the enclosure		2
Max. operating altitude above mean sea level		4000m(>3000m derating)
Cooling method		Active cooling
Typical noise emission		< 65dB(A)@1m
Display		LED indicator, App
Demand response mode in accordance with AS/NZS 4777.2		DRM0
Export active power output		Via connecting Smart meter
Earth Fault Alarm		cloud based, Visible

Interfaces	2 x RS485 port, 1 x WiFi stick port
Communication	ModBus RTU and CAN
Mounting information	Wall mounting bracket
Radio technology	WLAN 802.11 b/g/n
Radio spectrum	2.4GHz
Maximum transmission power	100mW

9.3 Protective device

Protective devices	SV 05KHT/06KHT/08KHT/10KHT/12KHT-G2
DC reverse polarity protection	Integrated
DC isolator	Integrated
Ground fault monitoring	Integrated
AC short- circuit current capability	Integrated
All-pole sensitive residual-current monitoring unit	Integrated
Active anti-islanding protection	Integrated
DC current injection monitoring	Integrated
Low voltage ride through	Integrated
High voltage ride through	Integrated
Overvoltage protection	DC Type II / AC Type III

The inverter is easy to maintain. When you encounter the following problems, please refer to the Solutions below, and contact the local distributor if the problem remains unsolved. The following table lists some of the basic problems that may occur during the actual operation as well as their corresponding basic solutions.

Error code	Message	Corrective measures
1-6 8, 9	Permanent Fault	<ul style="list-style-type: none"> • Disconnect the inverter from the utility grid and the PV array and reconnect it after LED turn off. <p>If this fault is still being displayed, contact the service.</p>
10	Low temp	<ul style="list-style-type: none"> • The ambient temperature is too low to start the inverter.
32	Abnormal frequency change	<ul style="list-style-type: none"> • Check if the grid is abnormal. Restart the inverter and wait until it functions normally. Contact customer service if error warning continues.
33	Grid frequency fault	<ul style="list-style-type: none"> • Check the grid and EPS frequency and observe how often major fluctuations occur. Contact customer service if EPS frequency abnormal. <p>If this fault is caused by frequent fluctuations, try to modify the operating parameters after informing the grid operator first.</p>
34	Grid voltage fault	<ul style="list-style-type: none"> • Check the grid voltage and grid connection on inverter. • Check the grid voltage at the point of connection of inverter. <p>If the grid voltage is outside the permissible range due to local grid conditions, try to modify the values of the monitored operational limits after informing the electric utility company first.</p> <p>If the grid voltage lies within the permitted range and this fault still occurs, please call service.</p>

35	Grid loss	<ul style="list-style-type: none"> • Check the fuse and the triggering of the circuit breaker in the distribution box. • Check the grid voltage, grid usability. • Check the AC cable, grid connection on the inverter. <p>If this fault is still being shown, contact the service.</p>
36	GFCI fault	<ul style="list-style-type: none"> • Make sure the grounding connection of the inverter is reliable. • Make a visual inspection of all PV cables and modules. <p>If this fault is still shown, contact the service.</p>
37	PV over voltage fault	<ul style="list-style-type: none"> • Check the open-circuit voltages of the strings and make sure it is below the maximum DC input voltage of the inverter. <p>If the input voltage lies within the permitted range and the fault still occurs, please call service.</p>
38	Isolation fault	<ul style="list-style-type: none"> • Check the PV array's insulation to ground and make sure that the insulation resistance to ground is greater than 1 Mohm. Otherwise, make a visual inspection of all PV cables and modules. • Make sure the grounding connection of the inverter is reliable. <p>If this fault occurs often, contact the service.</p>
40	Over temperature fault	<ul style="list-style-type: none"> • Check whether the airflow to the heat sink is obstructed. • Check whether the ambient temperature around the inverter is too high.
41, 42	Self-diagnosis fault	<ul style="list-style-type: none"> • Disconnect the inverter from the grid and the PV array and reconnect after 3 minutes. <p>If this fault is still being shown, contact the service.</p>
46	Bus over voltage	<ul style="list-style-type: none"> • Check the input mode setting is correct. <p>Restart the inverter and wait until it functions normally. Contact customer service if error warning continues.</p>

48	10 minutes average over voltage fault	<ul style="list-style-type: none"> • Check the grid voltage at the point of connection of inverter. <p>If the grid voltage is outside the permissible range due to local grid conditions, try to modify the values of the monitored operational limits after informing the electric utility company first.</p> <p>If the grid voltage lies within the permitted range and this fault still occurs, please call service.</p>
65	PE wire connection fault	<ul style="list-style-type: none"> • Check if the ground line is connected with the inverter; • Make sure the grounding connection of the inverter is connected and reliable. <p>If this fault occurs often, contact the service.</p>

Contact the service if you meet other problems not in the table.

11.1 Cleaning the contacts of the DC switch



DANGER

High voltage of PV string may cause life danger!

If the DC connector is disconnected while the PV inverter is working, electric arc may occur, causing electric shock and burns.

- Please disconnect the circuit breaker on the AC side first, and then disconnect the DC switch.

To ensure the normal operation of the DC input switch, it is necessary to clean the DC switch contacts every year.

Procedure:

Step 1: Disconnect the AC disconnecter and prevent accidental restart.

Step 2: Rotate the DC switch handle from the “ON” position to the “OFF” position for 5 times.

11.2 Cleaning air inlet and outlet



CAUTION

Hot enclosure or heat sink may cause personal injury!

When the inverter is working, the temperature of the enclosure or heat sink will be higher than 70°C, and the contact may cause burns.

- Before cleaning the air outlet, shut down the machine and wait for about 30 minutes until the temperature of the enclosure decreases to normal temperature.

A huge amount of heat is generated in the process of running the inverter. The inverter adopts a controlled forced-air cooling method. In order to maintain good ventilation, please check to make sure the air inlet and outlet are not blocked.

Procedure:

Step 1: Disconnect the AC side circuit breaker and ensure that it cannot be accidentally reconnected.

Step 2: Disconnect the DC switch, rotate the DC switch handle from the “ON” position to the “OFF” position.

Step 3: Clean the air inlet and outlet of the inverter with a soft brush.

12

Recycling and disposal

Dispose of the packaging and replaced parts according to the rules applicable in the country where the device is installed.



Do not dispose of the product together with the household waste but in accordance with the disposal regulations for electronic waste applicable at the installation site.

13

EU declaration of conformity

Within the scope of the EU directives

- Radio Equipment Directive 2014/53/EU

(L 153/62-106. May 22. 2014) (RED)

- Restriction of the use of certain hazardous substances 2011/65/EU (L 174/88, June 8, 2011) and 2015/863/EU (L 137/10, March 31, 2015) (RoHS)

Shenzhen Boneng Photovoltaic Technology Co., Ltd. confirms herewith that the inverters described in this manual are in compliance with the fundamental requirements and other relevant provisions of the above mentioned directives.

The entire EU Declaration of Conformity can be found at www.skyworthpv.com.



If you have any technical problems concerning our products, please contact Boneng service.

We require the following information in order to provide you with the necessary assistance:

- Inverter device type
- Inverter serial number
- Type and number of connected PV modules
- Error code
- Mounting location
- Installation date
- Warranty card

Warranty terms and conditions can be downloaded at www.aohaichina.com.

When the customer needs warranty service during the warranty period, the customer must provide a copy of the invoice, factory warranty card, and ensure the electrical label of the inverter is legible. If these conditions are not met, Boneng has the right to refuse to provide with the relevant warranty service.

Shenzhen Boneng Photovoltaic Technology Co., Ltd.

Email: ServicePVOS@skyworth.com

Web: <https://www.skyworthpv.com>

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Solavita